# STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION

### ADDENDUM NO. 1

TO

### SPECIAL PROVISIONS, PROPOSAL, CONTRACT AND BOND

FOR

INTERSTATE ROUTE H-1 AND H-201
DESTINATION SIGN UPGRADE / REPLACEMENT, PHASE 3
DISTRICT OF HONOLULU, ISLAND OF OAHU
FEDERAL-AID PROJECT NO. NH-0300(144)

January 9, 2023

This Addendum shall make the following amendments to the Bid Documents:

### A. NOTICE TO BIDDERS

- Prospective bidders are hereby notified that the receiving of sealed bids, scheduled for 2:00 P.M. Hawaii Standard Time (HST), January 12, 2023 is <u>HEREBY POSTPONED</u> until 2:00 P.M (HST), January 26, 2023. The deadline to submit the Disadvantaged Business Enterprise (DBE) Contract Goal Verification and Good Faith Efforts documentation scheduled for 4:30 P.M. (HST), January 17, 2023 is <u>HEREBY POSTPONED</u> until 4:30 PM (HST), January 31, 2023.
- Delete Notice to Bidders in its entirety and replace with the attached Notice to Bidders pages NB-1 through NB-4 dated r01/09/23.

### B. SPECIFICATIONS

- Table of Contents
  - a. Delete Table of Contents its entirety and replace with the attached Table of Contents pages 1 through 4 dated r01/09/23.
- SECTION 102 BIDDING REQUIREMENTS AND CONDITIONS.
  - Delete Special Provisions Section 102 in its entirety and replace with the attached Special Provisions Section 102 dated r01/09/23.

### SECTION 675 – PREPARATION AND COATING OF GALVANIZED BRIDGE COMPONENTS.

 Delete Special Provisions Section 675 dated 9/29/22 in its entirety and replace with the attached Special Provisions Section 675 dated r01/09/23.

### SECTION 697 – CLEAN AND PAINT NEW STEEL.

a. Delete Special Provisions Section 697 dated 9/29/22 in its entirety and replace with the attached Special Provisions Section 697 dated r01/09/23.

### C. PROPOSAL SCHEDULE

 Replace Proposal Schedule pages P-8 to P-11 dated 12/1/22 with the attached revised Proposal Schedule pages P-8 to P-11 dated r01/09/23.

### D. PLANS

- Replace Plan Sheet No. 13 with the attached revised Plan Sheet No. ADD. 13.
- Replace Plan Sheets No. 105 thru 108 with the attached revised Plan Sheets No. ADD. 105 thru ADD. 108.
- Replace Plan Sheets No. 110 thru 129 with the attached revised Plan Sheets No. ADD. 110 thru ADD. 129.
- Replace Plan Sheet No. 130 with the attached revised Plan Sheet No. ADD. 130.
- Replace Plan Sheet No. 132 with the attached revised Plan Sheet No. ADD. 132.
- Replace Plan Sheet No. 136 with the attached revised Plan Sheet No. ADD. 136.
- Replace Plan Sheet No. 137 with the attached revised Plan Sheet No. ADD, 137.
- Replace Plan Sheet No. 139 with the attached revised Plan Sheet No. ADD. 139.

- Replace Plan Sheet No. 143 with the attached revised Plan Sheet No. ADD. 143.
- Replace Plan Sheet No. 144 with the attached revised Plan Sheet No. ADD. 144.
- Replace Plan Sheets No. 146 thru 165 with the attached revised Plan Sheets No. ADD. 146 thru ADD. 165.
- Replace Plan Sheets No. 167 thru 169 with the attached revised Plan Sheets No. ADD. 167 thru ADD. 169.
- 13. Add and make part of the PLANS the attached Sheet ADD. 127S-1.

The following is provided for information.

### E. PRE-BID MEETING MINUTES

 A Pre-bid meeting was scheduled for December 27, 2022 at 10:00 AM (HST) via Microsoft Teams. No prospective bidders were in attendance.

Please acknowledge receipt of this Addendum No. 1 by recording the date of its receipt in the space provided on page P-4 of the Proposal.

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ROBIN K. SHISHIDO Deputy Director, Highways Division

### NOTICE TO BIDDERS

(Chapter 103D, HRS)

The receiving of SEALED BIDS for <u>INTERSTATE ROUTE H-1 AND</u>

H-201 DESTINATION SIGN <u>UPGRADE/REPLACEMENT</u>, <u>PHASE 3</u>, <u>Federal Aid</u>

Project No. NH-0300(144), <u>DISTRICT OF HONOLULU</u>, <u>ISLAND OF OAHU</u>, will begin as advertised on December 16, 2022 in HIePRO. Bidders are to register and submit bids through HIePro only. See the following HIePRO link for important information on registering: <a href="https://hiepro.ehawaii.gov/welcome.html">https://hiepro.ehawaii.gov/welcome.html</a>.

Deadline to submit bids is Bid Opening Day, January 26, 2023 at 2:00 pm Hawaii Standard Time (HST). Bids received after said due date and time shall not be considered.

The following documents are made part of the Contract Documents and are included in HIePRO; Variance for Community Noise Control, Community Noise Permit, Community Noise Permit extension, Community Noise Permit amendment, and Geotechnical Engineering Exploration report dated February 3, 2022.

The scope of work for this project includes construction of overhead sign structures, sign frames, and drilled shafts; reconstruction of concrete barriers, glare screens; grading; installation of metal guardrail, destination sign panels, pavement markings; modifications to the electrical conduits and pullboxes; maintenance and removal of temporary erosion control measures; and traffic control. The five overhead sign structures to be replaced are located on various highway routes on Oahu. These are shown on the Title Sheet of the plans. The estimated cost of construction is between \$8,000,000 and \$10,000,000.

To be eligible for award, bidders must possess a valid State of Hawaii General

Engineering "A" license prior to the award of contract.

A 5% bid adjustment for bidders that are parties to apprenticeship agreements pursuant to Section 103-55.6, Hawaii Revised Statutes (HRS), is applicable to this project.

Compliance with Act 192, SLH 2011 and the Bipartisan Infrastructure Law, Section 25019(a), - is a requirement for this project whereby a minimum of 80% of the bidder's work force on this project must consist of Hawaii residents.

A pre-bid conference is scheduled for December 27, 2022 at 10 am on Microsoft Teams. All prospective bidders or their representatives (employees) are encouraged to attend, but attendance is not mandatory. Due to the impacts of COVID 19, the pre-bid meeting will be conducted virtually. Please call Microsoft Teams to join the Pre-bid meeting at (808) 829-4853, Phone Conference ID: ID: 170 131 137#.

ALL requests for information (RFI) shall be received in writing via HIePRO no less than 14 calendar days before bid opening. Questions received after the deadline will not be addressed. Verbal requests for information will not receive a response. Anything said at the conference is for clarification purposes and any changes to the bid documents will be made by addendum and posted in HIePRO.

Any protest of this solicitation shall be submitted in writing to the Director of Transportation, in accordance with §103D-701, HRS and §3-126, HAR.

<u>Campaign contributions by State and County Contractors.</u> Contractors are hereby notified of the applicability of Section 11-355, HRS, which states that campaign contributions are prohibited from specified State or county government contractors during

the term of the contract if the contractors are paid with funds appropriated by the legislative body. For more information, contact the Campaign Spending Commission at (808) 586-0285.

The U.S. Department of Transportation Regulation entitled "Nondiscrimination in Federally-Assisted Programs of the U.S. Department of Transportation," Title 49, Code of Federal Regulations (CFR), Part 21 is applicable to this project. Bidders are hereby notified that the Department of Transportation will affirmatively ensure that the contract entered into pursuant to this advertisement will be awarded to the lowest responsible bidder without discrimination on the grounds of race, color, national origin or sex (as directed by 23 CFR Part 200).

The Equal Employment Opportunity Regulations of the Secretary of Labor implementing Executive Order 11246, as amended shall be complied with on this project.

The U.S. Department of Transportation Regulations entitled "Participation by Disadvantaged Business Enterprise in Department of Transportation Programs", Title 49, Code of Federal Regulations, Part 26 is applicable to this project. Bidders are hereby notified that the Department of Transportation will strictly enforce full compliance with all of the requirements of the Disadvantaged Business Enterprise (DBE) program with respect to this project.

Bidders are directed to read and be familiar with the Disadvantaged Business Enterprise (DBE) Requirements, which establishes the program requirements pursuant to Title 49 Code of Federal Regulations Part 26 and, particularly, the requirements of certification, method of award, and evidence of good faith. All Bidders must e-mail the Engineer at <a href="mailto:james.fu@hawaii.gov">james.fu@hawaii.gov</a>, the Disadvantaged Business Enterprise (DBE)

Contract Goal Verification and Good Faith Efforts (GFE) Documentation for Construction, Disadvantaged Business Enterprise (DBE) Confirmation and Commitment Agreement — Trucking Company and Disadvantaged Business Enterprise (DBE) Confirmation and Commitment Agreement —Subcontractor, Manufacturer, or Supplier by January 31, 2023 2:00 pm (HST). Failure to provide these documents shall be cause for bid/proposal rejection.

<u>Driving While Impaired (DWI) Education.</u> HDOT encourages all organizations contracted with the DOT to have an employee education program preventing DWI. DWI is defined as operating a motor vehicle while impaired by alcohol or other legal or illegal substances. HDOT promotes this type of program to accomplish our mission to provide a safe environment for motorists, bicyclists and pedestrians utilizing our State highways, and expectsits contractors to do so as well.

For additional information, contact James Fu, Project Manager, by phone at (808)692-7611, by fax at (808)692-7617 or email at james.fu@hawaii.gov.

The State reserves the right to reject any or all proposals and to waive any defects in said proposals for the best interest of the public.

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ROBIN K. SHISHIDO Deputy Director, Highways Division

Posted:

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### **Special Provisions:**

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102	Bidding Requirements and Conditions	102-1a – 102- <mark>8</mark> a
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104	Scope of Work	104-1a – 104-2a
105	Control of Work	105-1a – 105-3a
106	Material Restrictions and Requirements	106-1a
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Disadvantaged Business Enterprise (DBE) Confirmation and Commitment Agreement – Trucking Company

Disadvantaged Business Enterprise (DBE) Confirmation and Commitment Agreement – Subcontractor, Manufacturer, or Supplier

Surety Bid Bond

### Sample Forms

Contract

Performance Bond (Surety)

Performance Bond

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Labor and Material Payment Bond

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**END OF TABLE OF CONTENTS** 

### "SECTION 102 - BIDDING REQUIREMENTS AND CONDITIONS

**102.01 Prequalification of Bidders.** Prospective bidders shall be capable of performing the work for which they are bidding.

In accordance with HRS Chapter 103D-310, the Department may require any prospective bidder to submit answers to questions contained in the 'Standard Qualification Questionnaire For Prospective Bidders On Public Works Contracts' furnished by the Department, properly executed and notarized, setting forth a complete statement of the experience of such prospective bidder and its organization in performing similar work and a statement of the equipment proposed to be used, together with adequate proof of the availability of such equipment. Whenever it appears to the Department, from answers to the questionnaire or otherwise, that the prospective bidder is not fully qualified and able to perform the intended work, the Department will, after affording the prospective bidder an opportunity to be heard and if still of the opinion that the bidder is not fully qualified to perform the work, refuse to receive or consider any bid offered by the prospective bidder. All information contained in the answers to the questionnaire shall be kept confidential. Questionnaire so submitted shall be returned to the bidders after serving their purpose.

 No person, firm or corporation may bid where (1) the person, firm, or corporation, or (2) a corporation owned substantially by the person, firm, or corporation, or (3) a substantial stockholder or an officer of the corporation, or (4) a partner or substantial investor in the firm is in arrears in payments owed to the State or its political subdivisions or is in default as a surety or failure to do faithfully and diligently previous contracts with the State.

**102.02 Contents of Proposal Forms.** The Department will furnish prospective bidders with proposal forms posted in HlePRO stating:

(1) The location,

(2) Description of the proposed work,

(3) The approximate quantities,

(4) Items of work to be done or materials to be furnished,

(5) A schedule of items, and

(6) The time in which the work shall be completed.

Papers bound with or attached to the proposal form are part of the proposal. The bidder shall not detach or alter the papers bound with or attached to the proposal when the bidder submits its proposal through HIePRO.

Also, the bidder shall consider other documents including the plans and specifications a part of the proposal form whether attached or not.

### 102.03 (Unassigned).

**102.04 Estimated Quantities.** The quantities shown in the contract are approximate and are for the comparison of bids only. The actual quantity of work may not correspond with the quantities shown in the contract. The Department will make payment to the Contractor for unit price items in accordance with the contract for only the following:

(1) Actual quantities of work done and accepted, not the estimated quantities; or

**(2)** Actual quantities of materials furnished, not the estimated quantities.

The Department may increase, decrease, or omit each scheduled quantities of work to be done and materials to be furnished. When the Department increases or decreases the estimated quantity of a contract item by more than 15% the Department will make payment for such items in accordance with Subsection 104.06 - Methods of Price Adjustment.

**102.05** Examination of Contract and Site of Work. The bidder shall examine carefully the site of the proposed work and contract before submitting a proposal.

By the act of submitting a bid for the proposed contract, the bidder warrants that:

(1) The bidder and its Subcontractors have reviewed the contract documents and found them free from ambiguities and sufficient for the purpose intended;

 (2) The bidder and its workers, employees and subcontractors have the skills and experience in the type of work required by the contract documents bid upon;

(3) Neither the bidder nor its employees, agents, suppliers or subcontractors have relied upon verbal representations from the Department, its employees or agents, including architects, engineers or consultants, in assembling the bid figure; and

93 94	<b>(4)</b> docui	The basis for the bid figure are solely on the construction contract ments.
95		
96	Also,	the bidder warrants that the bidder has examined the site of the
97 98		From its investigations, the bidder acknowledges satisfaction on:
99	(1)	The nature and location of the work;
100	(1)	The hature and location of the work,
100	(2)	The character, quality, and quantity of materials;
101	(2)	The character, quality, and quantity of materials,
102	(3)	The difficulties to be encountered; and
103	(3)	The difficulties to be effcountered, and
104	(4)	The kind and amount of equipment and other facilities needed;
105 106	(4)	The kind and amount of equipment and other facilities needed,
100	Subc	urface information or hydrographic survey data furnished are for the
107		nvenience only. The data and information furnished are the product
108		rtment's interpretation gathered in investigations made at the specific
110		These conditions may not be typical of conditions at other locations
111		project area or that such conditions remain unchanged. Also,
112		ound at the time of the subsurface explorations may not be the same
113		when work starts. The bidder shall be solely responsible for
114		s, deductions, or conclusions the bidder may derive from the
115		information or data furnished.
116	Cabcarraco	intermediate of data farmened.
117	If the	Engineer determines that the natural conditions differ from that
118		nticipated or contemplated by the Contractor in the items of
119		the State may treat the difference in natural conditions, as falling
120		eaning of Subsection 104.02 – Changes.
121		
122	102.06 Pi	reparation of Proposal. The submittal of its proposal shall be on
123		hed by the Department. The bidder shall specify in words or figures:
124		
125	(1)	A unit price for each pay item with a quantity given;
126		
127	(2)	The products of the respective unit prices and quantities
128		
129	(3)	The lump sum amount; and
130		
131	(4)	The total amount of the proposal obtained by adding the amounts
132	of the	e several items.
133		
134		words and figures shall be in ink or typed. If a discrepancy occurs
135		e prices written in words and those written in figures, the prices
136	written in wo	ords shall govern.
137		

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When an item in the proposal contains an option to be made, the bidder shall choose in accordance with the contract for that particular item. Determination of an option will not permit the Contractor to choose again.

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The bidder shall sign the proposal properly in ink. A duly authorized representatives of the bidder or by an agent of the bidder legally qualified and acceptable to the Department shall sign, including one or more partners of the bidder and one or more representatives of each entity comprising a joint venture.

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When an agent, other than the officer(s) of a corporation authorized to sign contracts for the corporation or a partner of a partnership, signs the proposals, a 'Power of Attorney' shall be on file with the Department or submitted with the proposal. Otherwise, the Department will reject the proposal as irregular and unauthorized.

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The bidder shall submit acceptable evidence of the authority of the partner, member(s) or officer(s) to sign for the partnership, joint venture, or corporation respectively with the proposal. Otherwise, the Department will reject the proposal as irregular and unauthorized.

Irregular Proposals. The Department may consider proposals irregular and may reject the proposals for the following reasons:

The proposal is a form not furnished by the Department, altered, or (1) detached:

(2) The proposal contains unauthorized additions, conditions, or alternates. Also, the proposal contains irregularities that may tend to make the proposal incomplete, indefinite, or ambiguous to its meaning;

The bidder adds provisions reserving the right to accept or reject an (3) award. Also, the bidder adds provisions into a contract before an award;

(4) The proposal does not contain a unit price for each pay item listed except authorized optional pay items; and

(5) Prices for some items are out of proportion to the prices for other items.

If in the opinion of the Director, the bidder and its listed subcontractors do not have the Contactor's licenses or combination of Contractor's licenses necessary to complete the work.

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Where the prospective bidder is bidding on multiple projects simultaneously and the proposal limits the maximum gross amount of awards that the bidder can accept at one bid letting, the proposal is not irregular if the

184 185	limit on the gross amount of awards is clear, and the Department selects the awards that can be given.
186	
187	<b>102.08</b> Proposal Guaranty. The Department will not consider a proposal of
188	\$25,000 or more unless accompanied by:
189	
190	(1) A deposit of legal tender; or
191	
192	(2) A valid surety bid bond, underwritten by a company licensed to
193	issue bonds in the State of Hawaii, in the form and composed,
194	substantially, with the same language as provided herewith and signed by
195	both parties; or
196	,
197	(3) A certificate of deposit, share certificate, cashier's check,
198	treasurer's check, teller's check, or official check drawn by, or a certified
199	check accepted by and payable on demand to the State by a bank,
200	savings institution, or credit union insured by the Federal Deposit
201	Insurance Corporation (FDIC) or the National Credit Union Administration
202	(NCUA).
203	
204	(a) The bidder may use these instruments only to a maximum of
205	\$100,000.
206	¥ 100,000.
207	<b>(b)</b> If the required security or bond amount totals over \$100,000
208	more than one instrument not exceeding \$100,000 each and
209	issued by different financial institutions shall be acceptable.
210	
211	(c) The instrument shall be made payable at sight to the
212	Department.
213	- op ***********************************
214	(d) Proposal Guaranty listed in (1) and (3) shall be in its original
215	form, and shall be received at the Contracts Office, Department of
216	Transportation, 869 Punchbowl Street, Honolulu, Hawaii 96813
217	before the bid deadline.
218	
219	In accordance with HRS Chapter 103D-323, the above shall be in a sum
220	not less than 5% of the amount bid.
221	
222	
223	102.09 Delivery of Proposal. The bidder shall submit the proposal in
224	HIEPRO. Bids received after said due date and time shall not be considered.
225	Original bid documents do not have to be submitted. Award will be made based
226	on proposals submitted in HIePRO.
227	
228	102.10 Withdrawal or Revision of Proposals. A bidder may withdraw or
229	revise a proposal after the bidder submits the proposal in HlePRO. Withdrawal

230 231	or revision of bids.	of proposal must be completed before the time set for the receiving of
<ul><li>232</li><li>233</li><li>234</li></ul>	102.11 P	Public Opening of Proposals. Not applicable.
<ul><li>234</li><li>235</li><li>236</li><li>237</li></ul>		<b>Disqualification of Bidders.</b> The Department may disqualify a bidder ts proposal for the following reasons:
238 239	(1) differ	Submittal of more than one proposal whether under the same or rent name.
240 241 242	<b>(2)</b> reco	Evidence of collusion among bidders. The Department will not gnize participants in collusion as bidders for any future work of the
243 244		artment until such participants are reinstated as qualified bidders.
245 246	(3)	Lack of proposal guaranty.
247	(4)	Submittal of an unsigned or improperly signed proposal.
<ul><li>248</li><li>249</li><li>250</li></ul>	<b>(5)</b> conta	Submittal of a proposal without a listing of subcontractors or aining only a partial or incomplete listing of subcontractors.
<ul><li>251</li><li>252</li><li>253</li></ul>	<b>(6)</b> 102.0	Submittal of an irregular proposal in accordance with Subsection 07 - Irregular Proposals.
254 255 256 257 258	State	Evidence of assistance from a person who has been an employee e agency within the preceding two years and who participated while in e office or employment in the matter with which the contract is directly terned, pursuant to HRS Chapter 84-15.
259 260	(8)	Suspended or debarred in accordance with HRS Chapter 104-25.
261 262 263	(9)	Failure to complete the prequalification questionnaire, if applicable.
264 265	(10)	Failure to attend the mandatory pre-bid meeting, if applicable.
266 267 268		<b>laterial Guaranty.</b> The successful bidder may be required to furnish t of the composition, origin, manufacture of materials, and samples.
269 270 271 272		Substitution of Materials and Equipment Before Bid Opening. See 106.13 for Substitution Of Materials and Equipment After Bid
273	` '	General. When brand names of materials or equipment are specified
<ul><li>274</li><li>275</li></ul>		he contract documents, they are to indicate a quality, style, earance, or performance and not to limit competition. The bidder shall

base its bid on one of the specified brand names unless alternate brands are qualified as equal or better in an addendum. Qualification of such proposed alternate brands shall be submitted via email to the Contact person listed in HlePRO for the solicitation and also post a question in HlePRO under the question/answer tab referencing the email with the request. The request must be posted in HlePRO no later than 14 calendar days before the bid opening date, not including the bid opening date.

An addendum will be issued to inform all prospective bidders of any accepted substitution in accordance with Subsection 102.17 – Addenda.

- (B) Statement of Variances. The statement of variances must list all features of the proposed substitution that differ from the contract documents and must further certify that the substitution has no other variant features. The brochure and information submitted shall be clearly marked showing make, model, size, options, and any other features requested by the Engineer and must include sufficient evidence to evaluate each feature listed as a variance. A request will be denied if submitted without sufficient evidence. If after installing the substituted product, an unlisted variance is discovered, the Contractor shall immediately replace the product with a specified product at no increase in contract price and contract time.
- **(C)** Substitution Denial. Any substitution request not complying with the above requirements will be denied.

102.15 Preferences. Preferences shall not apply to this project.

**102.16** Certification for Safety and Health Program for Bids in excess of \$100,000. In accordance with HRS Chapter 396-18, the bidder or offeror, by signing and submitting this proposal, certifies that a written safety and health plan for this project will be available and implemented by the notice to proceed date for this project. Details of the requirements of this plan may be obtained from the State Department of Labor and Industrial Relations, Occupational Safety and Health Division (HIOSH).

**102.17 Addenda.** Addenda issued shall become part of the contract documents. Addenda to the bid documents will be provided to all prospective bidders via HIePRO. Each addendum shall be an addition to the contract documents. The terms and requirements of the bid documents (i.e., drawings, specifications and other bid and contract documents) cannot be changed prior to the bid opening except by a duly issued addendum."

1	Make the following Section a part of the Standard Specifications:
2 3 4	"SECTION 675 - PREPARATION AND COATING OF GALVANIZED BRIDGE COMPONENTS
5	
6 7 8 9	execution requirements for the preparation and coating of hot dip galvanized (HDG) overhead steel signage structures on the Island of Oahu.
10 11 12 13 14	This specification is to supplement the specification Section 697 - Clean and Paint New Steel. It is limited in scope to cleaning, surface preparation and coating of galvanized steel substrates. The galvanized pieces will be prepared as described herein, and coated with a 2 coat epoxy and fluoropolymer system, including stripe coating of edges.
16 17	REFERENCE STANDARDS
18 19	American Society for Testing Materials (ASTM)
20 21 22	ASTM D-4285 "Standard Test Method for Indicating Oil and Water in Compressed Air"
23 24	ASTM D-4940 "Standard Test Method for Conductimetric Analysis of Blasting Media.
25 26 27	ASTM D-6386 "Standard Practice for Preparation of Zinc (Hot-Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting"
28 29 30 31	ASTM D-4417C "Standard Test Method for Field Measurement of Surface Profile of Blast Cleaned Steel
32	Society of Protective Coatings (SSPC), now AMPP
34 35	SSPC Volume 1 "Good Painting Practices"
36 37	SSPC-SP-1 "Solvent Cleaning
38 39	SSPC – SP-2 "Hand Tool Cleaning"
40 41	SSPC-SP-3 "Power Tool Cleaning"
42 43	SSPC-PA-2 "Measurement of Dry Coating Thickness with Magnetic Gages"
1.4	SSPC-OP-3 "Quality Procedure for Shop Painting Accreditation Program"

45 46 47	SSPC-SP-16 Steel"	"Brush off Blast Cleaning of Uncoated and Coated Galvanized
48 49	Other Standa	ards
50 51 52		Ivanizers Assn. (AGA) publication "Suggested Specification for t-Dip Galvanized Surfaces for Painting", February 2002
53 54	Federal Stand	dard 595B, Federal Standard Colors, FED-STD-595B
55 56	675. 02	Material Requirements.
57 58 59 60	coating	<b>General.</b> Coating material requirements in this section supersede g material listed in the base specification Section 697 – Clean and New Steel.
61 62 63 64 65	interme system	e galvanized components: A duplex system, consisting of an epoxy ediate and a fluoro-urethane topcoat will be applied over the HDG n. The intermediate, stripe, and topcoat shall all be supplied by the manufacturer.
66 67 68 69		(1) Primer - An industrial grade epoxy polyamide intermediate manufactured by the following companies are authorized for use in this application: Sherwin Williams, and Tnemec Company, Inc.
70 71		(2) Stripe coat - The stripe coat shall be the same product as the intermediate coat and supplied in a contrasting color.
72 73 74 75 76 77		(3) Topcoat- The topcoat shall be of Fluoropolymer FEVE technology and selected from the following manufacturers: Sherwin Williams (Fluorekem 100HS), and Tnemec Company, Inc.(Fluoronar Series 1070).
78 79 80 81		(4) Topcoat color - The formulated color of the topcoat shall conform to Federal Standard 595B color 14062 Dark Green, possessing a minimum 80° gloss finish.
82 83 84 85	recomi for clea	<b>Thinners and Additives.</b> Thinners or additives shall be those mended by the coating manufacturer. Thinner shall be primarily used aning of equipment. Thinner may not be added in amounts exceeding lits set forth in the manufacturer's product data sheet (PDS)
86 87 88 89	compliment A	Construction Requirements. The work of this section shall ASTM D-6386 and AGA Suggested Specification listed in the Other ection. Surface preparation method will be chosen based on the

90 91	condition of the new HDG steel, per ASTM D6386 and the AGA Suggested Specification.
92	
93 94	All coating work shall be performed in an enclosed shop facility holding a current SSPC-QP-3 accreditation.
95	
96	(A) Inspection. Inspect surfaces to verify suitability of the surfaces to
97	receive paints prior to the commencement of surface preparation and paint
98	application. Establish an initial average applied DFT of the galvanizing using
99	equipment described in SSPC-PA-2. Report, in writing, to the Engineer or
100	his designated representative any condition that may affect proper
101	application or overall performance.
102	
103	(1) Surface Smoothing. Zinc high spots, such as a metal
104	drip line, shall be removed by cleaning with hand tools or
105	power tools as described in SSPC Surface Preparation
106	Specification SSPC-SP-2 or SSPC-SP3. The zinc shall be
107	removed until it is level with the surrounding area, taking care
108	that the base galvanized layer is not damaged.
109	
110	(B) Surface Preparation.
111	
112	(1) Solvent Cleaning: Visible grease and oil shall be
113	removed prior to the surface preparation. This shall be
114	accomplished in accordance with SSPC-SP-1 (Solvent
115	Cleaning) or power washing (low pressure water cleaning
116	under 5000psi). Water break test may be performed to insure
117	removal of contaminants prior to surface preparation and
118	coating.
119	
120	(2) Ambient Conditions: Final surface preparation which
121	exposes bare steel shall not be performed under damp
122	environmental conditions or when the surface temperature is
123	less than 5°F above the dew point temperature of the
124	surrounding air.
125	
126	(3) Compressed Air Cleanliness: The supply air used for
127	cleaning, blow down, or paint application using conventional
128	and airless paint equipment shall be free from moisture and oil
129	contamination. The air cleanliness shall be verified daily using
130	the ASTM D 4285 method.
131	
1J1	

132	
133 134 135 136 137	NOTE: Items (4) through (10) apply to abrasive brush-off blasting. Abrasive blasting per SSPC-SP-16 of the galvanized pieces may be required by the guidelines set forth in ASTM D6386, the AGA publication referenced herein, or any on-site agent authorized by the Engineer.
138	
139 140 141 142 143 144	(4) Abrasives/ Profile: Abrasives used for sweep blasting shall be clean and uniformly graded, free of oil, soluble salts and other similar substances. Sweep blast abrasives shall have hardness less than 5 on the Mohs scale and a particle size in the 200-500 micron range. All abrasives shall be tested per ASTM D-4940 prior to use.
145	
146 147 148	(5) Abrasive Brush-Off blasting of galvanized surfaces shall be accomplished according to SSPC-SP-16, to achieve a general, uniform roughened texture of no more than 0.75 mils.
149	
150 151	(6) Abrasive size and nozzle pressure should be adequate to achieve the desired profile.
152	
153 154 155	(7) After SSPC-SP-16 has been accomplished, blow down all surfaces with clean-dry compressed air to ensure all dust is removed prior to painting.
156	
157 158	(8) Subsequent to brush-off blasting, visually examine all surfaces to ensure completeness of surface preparation.
159	
160 161 162 163 164 165	(9) Random profile measurements shall be made according to ASTM-D4417C to ensure proper technique. Baseline DFT measurements shall be taken over brush-off blasted galvanizing to ensure preservation of the original galvanized thickness and to establish a baseline thickness to be used to evaluate final coating system thickness.
166	(40) Any areas of columniais with at house he are blacked to be a
167 168 169 170	(10) Any areas of galvanizing that have been blasted to bare steel or damaged during mechanical tool cleaning shall be touched up with an organic zinc rich epoxy (from the selected NEPCOAT List B) prior to subsequent coating application.

171				
172	(C)	Coating Ap	plicati	on.
173				
174		(1)	Surfa	ce Condition: The surface shall exhibit the degree
175		of pre	paratio	n specified immediately prior to painting. Coating
176		of the	prepai	red pieces shall be accomplished within 24 hours
177				n of surface preparation.
178			•	
179		(2)	Surfa	ce Cleanliness:
180		( )		
181			(a)	Prior to coating, thoroughly clean all surfaces to
182			` '	ated and remove spent abrasive, dirt, dust, or
183				contaminates.
184			(b)	Follow these cleaning steps on the initial
185			cleani	ing and between coats of a multi-coat system and
186			during	g curing process.
187			(c)	Adequate dust collection, containment and/or
188			dust	removal is required for the project. Proper
189				ation shall be maintained during surface
190				ration, coating application and cure.
191			(d)	No dust is allowed to remain on the substrate or
192				ed to fall on the freshly applied coating during the
193			coatin	ng application and/or during curing process.
194				
195			(e)	Embedded abrasive or dust on the substrate or
196				coating film must be removed prior to any coating
197			applic	cation.
198		(3)	Greas	se / Oil. Remove any oil and grease that may have
199		been d	leposite	ed on the prepared surface prior to application of
200		the spe	ecified o	coating system by solvent cleaning (SP-1).
201		·		
202		(4)	Ambie	ent Conditions: Apply coatings within the
203				condition ranges specified in the individual
204				Sheets (PDS). As a general rule, the following
205			ons app	
206				.,
207			(a)	Surface and Air Temperature: Maintain between
208			` '	and 95°F.
209			(b)	Relative Humidity: 85% or less.

210 211 212			(c) Dew Point: Surface temperatures of the substrate shall be at least 5°F greater than the dew point temperature of the surrounding air.
213 214 215 216			(d) Atmosphere: Do not paint when the air adjacent to the surface contains a fog, mist, dust, or other particulate matter. Do not perform coating operations during winds in excess of 15 mph.
217 218	(D)	Coating Cov	verage and Continuity.
		(4)	String Costs Apply a string goot of the up thinged
219		(1)	Stripe Coat: Apply a stripe coat of the un-thinned
220			nediate coat by <u>brush</u> to, crevices, bolt heads, welds, and
221		•	other surface continuities prior to the application of the
222		interm	nediate coat.
223		(2)	Coverage: Apply coatings via conventional spray or
224			s spray to all surfaces with special attention to hard-to-
225			areas such as underneath support brackets, back to
226		back a	angles, skip welding or deep pits.
227		(3)	Continuity: All coats shall have a smooth surface and be
228		` '	rom dryspray, overspray, and orange peel. Pinholes,
229			es, and misses are not acceptable. Brush out runs and
230			while material is still wet.
231		(4)	Observe all applicable recoat windows as specified in
232		` '	spective coating Product Data Sheet (PDS). If no recoat
233			w is specified, a minimum of 12 hours and maximum of
234			urs shall be observed as the applicable recoat window.
235			
236		(5)	Dry Film Thickness
237		(-)	
238			(a) Apply each coat to the thickness range specified
239			in the PDS. Contractor shall be required to record DFT
240			readings.
241			3
242			(b) Dry Film Deficiencies: Apply additional coat(s) to
243			all surfaces having less dry film thickness specified, at
244			no additional cost to the owner.
245			
246			(c) Average baseline galvanized steel thickness
247			shall be subtracted from average DFT readings of each
248			coat to calculate true coating thickness.
249			

<ul><li>250</li><li>251</li></ul>	` '		imaged or Deficient Coating on the Substrate. Repair cient coatings prior to the project completion.
252			
253		(1)	Preparation of Localized Damages: Power tool clean the
254		dama	ged area in accordance with the appropriate power tool
255			ng specification, SSPC-SP-3 "Power Tool Cleaning".
256			preparation, the area shall be needle-gunned to re-
257			ish a profile if any grinding was performed. Follow ASTM
258			6 for galvanized substrate repairs.
259		(2)	Preparation of Extensive Damage: Repair in accordance
260		with th	ne original specification.
261		(3)	Coating Application: When the base of the substrate is
262		•	ed, re-apply all coats of the coating system. When the
263			ge area does not extend to the base substrate, re-apply
264			ne affected coats. Exercise special care to maintain the
265			ied thickness of the system in the overlapped area onto
266		tne ex	isting intact coat.
267	` '		All Hold Points for Quality Control listed in Section 697 –
268		aint i	lew Steel, shall be accomplished, in addition to the
269	following:		
270		(4)	Madring of alignositical halford agency
271		(1)	Masking of slip critical bolted areas
272		(2)	Coloulation of bosoling DET of eathers in a
273		(2)	Calculation of baseline DFT of galvanizing
<ul><li>274</li><li>275</li></ul>		(3)	Surface smoothing of galvanizing defects
276		(-)	garam_mg access
277		(4)	Surface cleanliness (water break test) prior to surface
278		( - /	preparation by brush-off blasting
279			proparation by artist on alliening
280		(5)	Blast air quality, blast grit cleanliness
281		(-)	Ziaot aii quaiity, Diaot girt cioaiiiii 1000
282		(6)	Visual examination for dust after blasting and prior to
283		(-)	riedai examination for duet after blacking and prior to
			striping of holted connections and crevices
			striping of bolted connections and crevices
284		(7)	
284 285		(7)	Visual cleanliness examination prior to intermediate
284 285 286		(7)	
284 285 286 287			Visual cleanliness examination prior to intermediate coat and topcoat application
284 285 286 287 288		(7) (8)	Visual cleanliness examination prior to intermediate
284 285 286 287			Visual cleanliness examination prior to intermediate coat and topcoat application

292	(10) Final DFT and workmanship
293	
294	675.04 Measurement. The Engineer will not measure Preparation and
295	Coating of Galvanized Bridge Components for payment.
296	
297	675.05 Payment. The Engineer will not pay for accepted Preparation and
298	Coating of Galvanized Bridge Components separately. The Engineer shall consider
299	the cost for the accepted Preparation and Coating of Galvanized Bridge
300	Components as included in the contract price of the various contract items. The cost
301	is for the work prescribed in this section and the contract documents."
302	
303	END OF SECTION 675



### "SECTION 697- CLEAN AND PAINT NEW STEEL

4 5

**Operation of Work.** This work includes power washing, near white metal blast finishing (if required), and painting all new structural steel for overhead sign structures. Painting includes application of primer, stripe coat to all edges, corner and bolted connections (see exclusions), intermediate coat and topcoat. Bolted connections (faying surfaces) are to be masked as detailed in this specification. Field touch up is to be accomplished after erection and will include application of intermediate and topcoat to the bolted connections after proper cleaning.

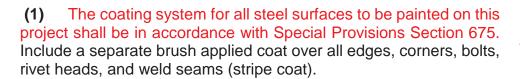


This specification is to be used as a "base specification" for more detailed work, such as painting of Hot Dip Galvanized (HDG) steel, supplemented in Section 675 – Preparation and Coating of Galvanized Bridge Components.

The Contractor awarded the work will be required to attend a pre-job conference to discuss the pertinent issues of the work, discuss schedule, and to address the specification. A walk-through of the location where the painting is to take place and additional walk-throughs at each work site must be part of the pre-job conference. The field work site walk-through must have an explanation of how the steel structure is to be offloaded, erected, and repair touch-up painting to be done. At a minimum the Contractor's field foreman and QC representative shall be present. The pre-job conference will be required for shop painting of new steel, galvanized steel, as well as field touch-up after erection.

### 697.02 Material Requirements.

**(A) General.** In this section, the terms: coat; paint; coating and painting are interchangeable. The term "system", when referencing coat or paint, means the final product of several different, compatible coatings of paint.





**(2) Do not mix manufacturers.** The same manufacturer shall furnish the primer, intermediate, stripe, and topcoat.

(3) Color. Final colors shall be as determined by the Engineer or other referenced State Specifications. Paint sheen and specific color scheme shall be determined by Engineer.

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Colors shall be according to Federal Standard 595B 'Federal Standard Colors'. The Contractor shall submit color selection to the Engineer for review and final selection before ordering paint system products. Each coat of paint, in its wet and cured conditions, shall have distinctly contrasting shades between subsequent coats applied to aid in application and inspection of the coating.

- The Manufacturer shall submit a Certificate of Compliance for the protective coatings stating that the Contractor can apply each coating between temperatures of 50-95F, and at relative humidity no greater than 85%.
- The manufacturer shall prepare the paint at the factory, ready (5) for application. The Engineer will not permit the addition of a thinner or other material to the paint after shipping the paint.
- The Contractor shall furnish paint manufacturer's certification that the paint complies with paint system requirements as specified herein.
- **(7) Tinting.** The Manufacturer shall add the tinting materials required to the paint at the factory. The Engineer shall not allow field tinting.
- (8) **Labeling.** Labels on containers shall show the exact title of the paint. The title must indicate which layer it must be used for, the manufacturer's name, date of manufacture, date of expiration, the manufacturer's batch number, product code and the lot number if appropriate. Package the paint in new approved containers. Precautions concerning the handling and application of paint shall be shown on the label of all paint and solvent containers.
- See Special Provisions Section 675 for Coatings Specified. specific paint system requirements.



(C) **Paint System Requirements.** 



When the proposed Paint System manufacturer's literature requires a higher degree of surface preparation or a greater film

88		thickness than specified herein, that degree of surface preparation
89		and film thickness shall be applied, at no additional cost to the State.
90		(2) The prepared point exists we shall have a minimum of two years!
91 92		(2) The proposed paint system shall have a minimum of two years'
92		field exposure on similar structures.
93 94		(3) The Contractor shall submit any proposed equivalent paint
95		system for review and approval after award of contract.
96		System for review and approval after award of contract.
97	697.0	Construction Requirements.
98	00110	
99	(A)	General.
100	( )	
101		(1) The coating Contractor shall comply with the current, State,
102		Federal and local laws and regulations pertaining to the protection of
103		the environment in the performance of this type of work. These
104		include but are not limited to regulations required by the State
105		Department of Health (DOH), Federal Environmental Protection
106		Agency (EPA), rules and regulations.
107		(O) The confine On the standard all control of the standard February
108		(2) The coating Contractor shall comply with the current Federal
109		Occupational Safety and Health Administration (OSHA) and Hawaii
110 111		Occupational Safety and Health (HIOSH) requirements for worker protection and safety equipment during all work on this project.
111		protection and safety equipment during all work on this project.
113		(3) The shop facility performing the blasting and painting (prior to
114		shipment to the construction site) shall be certified to SSPC-QP-3,
115		Shop Painting Certification Program.
116		oner committee of the c
117		(4) The field touch-up contractor shall be certified to SSPC-QP-1,
118		Field Application to Complex Marine and Industrial Structures.
119		
120		(5) All surface preparation and painting operations, whether in the
121		shop or field, shall be inspected by a NACE CIP Level 2 certified
122		coating inspector.
123	( <del>-</del> )	
124	(B)	Site Preparations.
125		(4) The Contractorio work shall at all times a be made accessible to
126		(1) The Contractor's work shall, at all times, be made accessible to
127 128		the Engineer. Contractor shall provide all safety, fall protection, access and scaffolding needs for the Engineer. The Contractor shall
129		make ground level or superstructure access to all bents using man-
130		lifts, ladders and/or scaffolding or stairs.
131		

### (C) Containment of Work and Protection of the Environment

- (1) SHOP: This specification requires all fabricated steel be cleaned via pressure washing with fresh-water to remove construction debris and any other surface contaminants. Solvent cleaning will be necessary to remove any fabrication grease, oils and markings.
- (2) FIELD: In order to protect the surrounding natural environment and work environment, the Contractor will be required to contain each work area so that there is no escape of waterwash effluent to the surrounding area. In addition, care should be taken to contain any overspray to escape into the surrounding environment, above and under the structure.
- (3) Wash water effluent shall be removed on an ongoing basis throughout the project as to not interfere with ongoing operations. Containment of the work area shall remain in place until the final coat of paint has been cured, inspected, and accepted by the Engineer.
- **(D)** Surface Cleaning and Preparation. The coating shop shall prepare the steel as specified below:
  - (1) Before any surface preparation, remove all visible and non-visible contaminants described herein by methods specified in SSPC-SP1 Solvent Cleaning. General cleaning shall be accomplished using Low Pressure Water Cleaning (as defined in SSPC WJ-2/NACE WJ-2) at minimum working pressures of 1000 psi, not to exceed 3000 psi using fresh water. For the purposes of this specification, fresh water shall be defined as local potable water quality.
  - (2) (NOTE: For field touch-up, after arrival at the erection site, if the existing steel member coatings have any surface contaminants such as sea salts, dirt, construction debris, grease, oils, bird droppings, and other contamination not listed herein they shall be cleaned according to Subsection 697.03(D)(1).
  - (3) Vacuum or air blow-down (using clean, dry and oil-free air) shall be used to remove any standing water and to aid in drying surfaces prior to mechanical methods of surface preparation.

(4) Surface preparation of all new steel (does not apply to HDG steel) shall be in accordance with Society of Protective Coatings standard SSPC-SP-10 Near White Metal Blasting. Blast profile shall be an anchor tooth profile of 2.0 – 3.5 mils, and shall be accomplished with a proper steel shot/grit mix. Brush-off blasting of hot dip galvanized components shall be in accordance with SSPC-SP-16, and Special Provisions Section 675.



**NOTE ON QC CHECKPOINTS** - Coating Contractor shall inform Engineer at least one working day prior to QC Checkpoint operations. In the event the Engineer is not present at the requested time, the Contractor may proceed to the next evolution, provided that Contractor documents QC data on the required data sheets.

### **QC Checkpoint - Cleanliness**

All surfaces to be prepared shall meet the requirements of SSPC-SP-1 Solvent Cleaning. Surfaces shall be cleaned so that chloride measurements taken on the washed steel measure under 10  $\mu$ g/cm<sup>2</sup> chlorides as measured with any method detailed in SSPC TU-4, Shop Methods for Retrieval and Analysis of Soluble Salts on Substrates. A minimum of 1 measurement shall be made for each 1000 ft<sup>2</sup> of surface washed.

- **(E)** Surface Preparation and Coating Application for Touch-up areas. (Applicable to both shop and field painting.) A touch-up area is any area on the steel which includes a surface defect such as a gouge, scrape, or any area that has been damaged during the handling, transportation, ongoing construction, or erection of the structure. Areas burned by torch cutting and welding are also included as touch-up.
  - (1) Prepare damaged area(s) to sound coating or steel using methods described in SSPC-SP-2 Hand Tool Cleaning, SSPC-SP-3 Power Tool Cleaning, and SSPC-SP-11 Power tool cleaning to Bare Metal. If damaged area is to bare steel, ensure that the exposed steel has a surface profile of 1.0-3.5 mils profile, using methods described in ASTM D4417. Note that rotary disc sanding will destroy existing profile on the steel, so establishment of a profile by mechanical impact tooling such as needle guns, Bristle Blasters<sup>TM</sup>, or roto-peens will be necessary.
  - (2) Ensure that the surrounding area to intact coating is feathered smooth to eliminate rough edges.

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(3)	Any	sing	gle re	pair	area ι	ınder 4 i	in² ma	y be r	epai	red with	SP:
2/SP-3	3 met	hoc	ls wh	en a	ccepte	ed by the	e Engi	neer.	An	y repair a	area
over 4	1 in <sup>2</sup>	or	that	has	bare	rusting	steel	shall	be	prepared	ri b
accord	dance	wit	h SP	-11.							

- (4) Remove any dust, residue and debris prior to paint touch-up according to SP-1.
- **(5)** Apply touch-up coats of the entire approved paint system including primer, intermediate, and topcoat by brush to specified thicknesses, in accordance with manufacturer's Product Data Sheet (PDS)
- **(6)** Follow Subsection 697.03(G) Application Requirements (Primer, Intermediate and Topcoat)" for application of coats.
- **QC Preparation and Application for Touch-Up areas** All areas prepared and touched-up shall be verified for completeness by the Engineer prior to application of stripe coat.

### (F) Application of Stripe Coat

- (1) Prior to strip coating, verify all surfaces are clean and contaminant free according to SSPC SP-1.
- All stripe coating shall be accomplished by brush. Striping shall be applied to all edges, crevices, nuts, bolts, weld seams and tight metal-to-metal joints, with the selected epoxy intermediate coating. Splice connections that have been bolted up will receive a brush stripe coat of intermediate, followed up by application of topcoat, as described in this specification, or supplemental referenced State Specification.. Stripe coat shall be of distinctly contrasting color of intermediate and topcoat to aid in determining coverage. During application, immediately brush out any runs, drips, sags or puddles. Stripe coating shall cover all edges of the structure, extending approximately ½" on either side of the edge, where applicable.
- (3) Galvanized nuts and bolts shall be wire brushed, solvent wiped and striped and painted as described herein.

**QC Checkpoint – Stripe Coat** 

Verify stripe coat is applied to all applicable surfaces with no visible holidays and in accordance with good painting practice as detailed in SSPC PA-1.

## (G) Application Requirements (Prime Coat, Intermediate, and Topcoat).

- (1) The Contractor shall paint the repair areas according to the best practices of the trade, in conformance with the recommendations of the coating manufacturer as delineated in the Product Data Sheets, observing all recommended environmental conditions, recoat windows, wet and dry film thicknesses, and in conformance with applicable portions of the Steel Structures Painting Council Specification SSPC-PA 1, except where superseded by these specifications.
- (2) Coating applicators shall use wet film thickness (WFT) gages periodically to ensure proper application thicknesses. Periodic WFT measurements shall be made during paint application utilizing an approved wet film thickness gage. After sufficient cure time, dry film thickness readings shall be taken with a calibrated electronic gage, of each coat in accordance with SSPC-PA-2. DFT measurements shall not be made in areas of stripe coat, as these will be higher than specified ranges. Where thickness measurements fall below the specified minimum, make additional application of paint as necessary to meet the thickness required, at no additional cost to the State.

### QC Checkpoints- Intermediate and Topcoat

Verify substrate cleanliness immediately prior to prime coat application. Clean in accordance with SSPC SP-1 if not clean prior to application of prime coat.

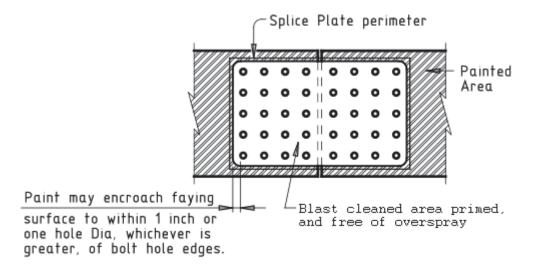
After cure of prime coat, accomplish a visual holiday inspection and rectify any discrepancies according to the Engineer.

Verify substrate cleanliness immediately prior to intermediate application. Clean in accordance with SSPC SP-1 if not clean prior to application of intermediate coat.

### **NOTE for MASKING:**

Masking will apply to all slip-critical connections which include splice plate connection and cross-bracing connection faying surfaces. After sufficient cure of primer (or Hot Dip Galvanizing, if the structure is galvanized steel), slip critical splice connection surfaces shall be masked according to the detail below using suitable means that will

not damage the underlying primer or surrounding area. Masking shall be removed from all connection areas within 48 hours of topcoat application.



Slip critical splice plates, shall only be blasted and primed according to this specification. After erection, the primed splice plates and bolts shall be touched up with intermediate and topcoat according to this specification.

NOTE: See plan sheets for additional paint masking details. After cure of intermediate coat, accomplish a visual holiday inspection and rectify any discrepancies according to the Engineer.

Verify substrate cleanliness immediately prior to topcoat application. Clean in accordance with SSPC SP-1 if not clean prior to application of topcoat.

After cure of topcoat, accomplish a visual holiday inspection and rectify any discrepancies according to the Engineer.

Verify DFT readings of prime, intermediate and topcoats in accordance with SSPC PA-2, according to the DFT schedule listed for the selected coating system from NEPCOAT List B.

(3) Sufficient time shall elapse between successive coats to permit them to dry properly for recoating. Consult specific Product Data Sheet (PDS) for proper cure times. If any appreciable time elapses between painting operations, as judged by the Engineer, the coating manufacturer or Contractor shall re-clean surfaces before restarting painting operations.

(4) Apply coatings via airless spray utilizing approved equipment standard to the industry according to the instruction of the paint manufacturer. (All stripe coating shall be applied by brush.)

### (H) Submittals.

- (1) Paint Manufacturer's Product Data Sheet (PDS). The Contractor shall submit paint manufacturer's paint product data sheet with their written warranty, including the conditions limiting the warranty. Product Certificates of Conformance (CoC's) shall accompany all material used under this specification and shall be submitted. Any alternate materials, as described above shall be submitted to the Engineer at least 30 days before the start of production work for review and acceptance.
- (2) Paint Manufacturer's Safety Data Sheets (SDS). The contractor shall submit the corresponding SDS for each material supplied, including intermediate, stripe, and topcoats, along with thinning/cleaning solvents.
- **Abrasive.** If applicable, type and size of abrasive, along with any pertinent documentation and Certificates of Conformance shall be submitted for the abrasive used in abrasive blasting operations.
- (4) Coating contractor's Quality Control (QC) reports. The Contractor shall maintain daily surface preparation and coating inspection reports in accordance with details of the QP-3 Shop Certification, which detail the work performed, noting areas prepared/painted, environmental conditions throughout the day (to include Substrate Temperature, Ambient Temperature, Dew Point, and Relative Humidity), product applied, batch numbers, date of manufacture, acceptance criteria, QC data, notes and any problems encountered. A weekly report shall be compiled from the daily reports and submitted to the Engineer on a weekly basis. A sample blank copy of the daily inspection report to be used shall be submitted to the Engineer prior to the start of production work.
- (5) Coating Contractor's Work Plan. Within two weeks of starting production work, the contractor shall submit a Coating Work Plan, detailing a timetable of significant events for the entire process. The work plan, at a minimum, will detail coating or

388		shop facility	name	and	location,	dates	of
389		mobilization/demok	bilization,	prepara	tion and coa	ating activit	ies,
390		specific equipment	and meth	nods use	ed, and abra	sive media	a (if
391		applicable) data sh	neets.				
392							
393	(6)	Name and resume	e of propo	osed NA	ACE CIP Le	vel 2 coat	ting
394		inspector, detailing	past insp	pection a	activities		
395							
396	(I) Clean	up and Disposal.	The Co	ntractor	shall clean	up the en	tire
397	project site	of painting, cleaning	g debris,	contain	ment, masl	king mate	rial,
398		other debris cause	•			•	
399	•	al payment. This v	work shal	I be cor	nsidered inc	idental to	the
400	other contrac	t items.					
401							
402	697.04 Measure	ment.					
403							
404		ngineer will not mea	asure Clea	an and F	Paint New St	teel Memb	ers
405	for pag	yment.					
406							
407	_	<ul> <li>The Engineer will</li> </ul>					
408	Steel Members sep	•					
409	Clean and Paint Nev						
410	contract items. The	cost is for the work	prescribe	ed in this	s section and	d the conti	ract
411	documents."						
412							
413							
414		END OF S	SECTION	697			

ITEM NO.	ITEM	APPROX. QUANTITY	UNIT	UNIT PRICE	AMOUNT
201.1000	Clearing and Grubbing	150	SY	\$	\$
202.0100	Removal of Existing Signs and Sign Structures	LS	LS	LS	\$
202.0200	Removal of Existing Barriers	LS	LS	LS	\$
203.1000	Roadway Excavation	35	CY	\$	\$
209.0100	Installation, Maintenance, Monitoring, and Removal of BMP	LS	LS	LS	\$
209.0200	Additional Water Pollution, Dust, and Erosion Control	FA	FA	FA	\$10,000.00
301.1000	Hot Mix Asphalt Base Course	60	Ton	\$	\$
401.1000	HMA Pavement, Mix No. IV	15	Ton	\$	\$
503.0100	Concrete for Sign Structure Pedestal and Corbel on Bridge for H1WB-505	15	CY	\$	\$
503.0200	Concrete for Sign Structure Pier and Pedestal on Bridge for H1WB-511	10	CY	\$	\$
503.0300	Concrete for Drilled Shaft Pedestals	41	CY	\$	\$
507.1000	Concrete Barrier Reconstruction for H1EBR-253	LS	LS	LS	\$
507.2000	Concrete Barrier Reconstruction for H1EB-305	LS	LS	LS	\$

Addendum No. 1 FAP NH-0300(144) r01/09/2023 P-8

ITEM NO.	ITEM	APPROX. QUANTITY	UNIT	UNIT PRICE	AMOUNT
507.3000	Concrete Barrier Reconstruction for H1WB-511	LS	LS	LS	\$
511.0100	Furnishing Drilled Shaft Drilling Equipment	LS	LS	LS	\$
511.0200	Obstructions	20	Hour	\$	\$
511.0300	Unclassified Shaft Excavation (60-inch Diameter Shafts)	98	LF	\$	\$
511.0400	Drilled Shaft (60-inch Drilled Shafts)	98	LF	\$	\$
511.0500	Coring for Integrity Testing for Acceptable Drilled Shaft	30	LF	\$	\$
603.0400	Clean Existing Culverts	FA	FA	FA	\$25,000.00
606.1100	Guardrail Type 3, Strong Post W-Beam Guardrail	100	LF	\$	\$
607.1000	3-Feet, Chain Link Fence for H1 EBR-253	40	LF	\$	\$
607.2000	6-Feet, chain Link Fence for H1-305	20	LF	\$	\$
629.1100	1/2-Inch Pavement Strping (Thermoplastic Extrusion)	1,100	LF	\$	\$
629.1200	4-Inch Pavement Striping (Profiled Thermoplastic)	3,300	LF	\$	\$
629.1300	6-Inch Pavement Striping (Thermoplastic Extrusion)	1,100	LF	\$	\$
629.2100	Type C Pavement Marker	85	Each	\$	\$

Addendum No. 1 FAP NH-0300(144) r01/09/2023 P-9

ITEM NO.	ITEM	APPROX. QUANTITY	UNIT	UNIT PRICE	AMOUNT
629.2200	Type H Pavement Marker	30	Each	\$	\$
630.1000	Panel for Destination Signs	2,700	SF	\$	\$
630.2000	Type I Post and Arms for H1EBR-253	1	Each	\$	\$
630.0300	Type I Post and Arms for 78EBR-830	1	Each	\$	\$
630.0400	Type III Post and Arms for H1EB-305	1	Each	\$	\$
630.0500	Type I Post and Arms for H1WB-505	1	Each	\$	\$
630.0600	Type I Post and Arms for H1WB-511	1	Each	\$	\$
636.1000	Additional E-Construction Programs, additional licenses or additional equipment	FA	FA	FA	\$ \$ 10,000.00
641.1000	Hydro-mulch Seeding	LS	LS	LS	\$
643.0100	Maintenance of Existing Landscape Areas	FA	FA	FA	\$ \$ 25,000.00
645.1101	Traffic Control - Sign H1EBR-253	LS	LS	LS	\$
645.1102	Traffic Control - Sign 78EBR-830	LS	LS	LS	\$
645.1103	Traffic Control - Sign H1EB-305	LS	LS	LS	\$
645.1104	Traffic Control - Sign H1WB-505	LS	LS	LS	\$

Addendum No. 1 FAP NH-0300(144) r01/09/2023 P-10

ITEM NO.	ITEM	APPROX. QUANTITY	UNIT	UNIT PRICE	AMOUNT
645.1105	Traffic Control - Sign H1WB-511	LS	LS	LS	\$
645.2000	Additional Police Officers, Additional Traffic Control Devices and Advertisement	FA	FA	FA	\$ _200,000.00
648.1000	FieldPosted Drawings	LS	LS	LS	\$
695.1000	Removal and Disposal of Lead Based Paint	FA	FA	FA	\$ 300,000.00
696.1000	Maintenance of Trailers	FA	FA	FA	\$50,000.00
699.0100	Mobilization (Not to Exceed 6 Percent of the Sum of All Items Excluding the Bid Price of this Item)	LS	LS	LS	\$

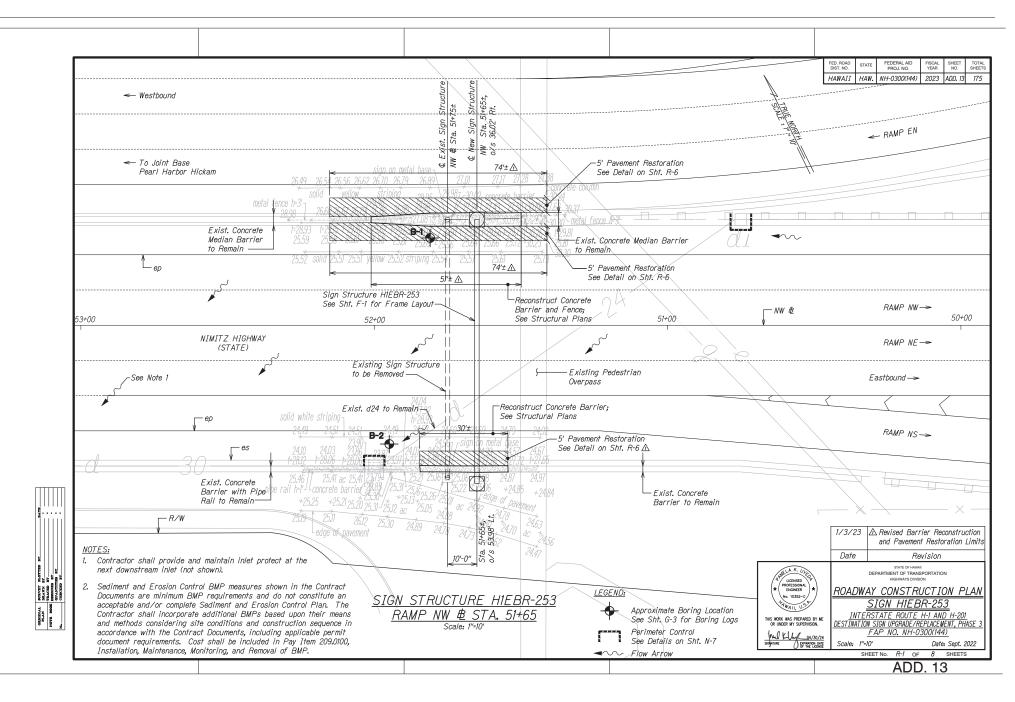
a.	TOTAL AMOUNT FOR COMPARISON OF BIDS	\$	
		·	

Bids shall include all Federal, State, County and other applicable taxes.

The TOTAL AMOUNT FOR COMPARISON OF BIDS will be used to determine the lowest responsible bidder.

In case of a discrepancy between unit price and the total in said bid, the unit price shall prevail.

NOTE: Bidders must complete all unit prices and amounts. Failure to do so may be grounds for rejection of bid.



# INDEX OF STRUCTURAL DRAWINGS

FED. ROAD DIST. NO.	STATE	FEDERAL AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
HAWAII	HAW.	NH-0300(144)	2023	ADD. 105	175

	<u>SHEET</u> <u>NO.</u>	<u>DESCRIPTION</u>					
ı	S1.1	INDEX OF STRUCTURAL DRAWINGS					
ı	S1.2	STRUCTURAL GENERAL NOTES					
ı	S1.3	STRUCTURAL GENERAL NOTES					
ı	S1.4	STRUCTURAL GENERAL NOTES					
ı	S1.5	SYMBOLS AND ABBREVIATIONS					
ı							
ı	S2.1	SIGN STRUCTURE HIEBR-253 - ELEVATION					
S2.2 SIGN STRUCTURE HIEBR-253 - BARRIER DEMO. PLAN, ELEV., AND SECTS.							
S2.3 SIGN STRUCTURE HIEBR-253 - BARRIER DEMO. PLAN, ELEV., AND SECTS.							
ı	S2.4	SIGN STRUCTURE HIEBR-253 - BARRIER PLAN, ELEV., AND SECTION					
ı	S2.5	SIGN STRUCTURE HIEBR-253 - BARRIER REINFORCING ELEVATION					
ı	S2.6	SIGN STRUCTURE HIEBR-253 - SECTIONS					
	S2.7	SIGN STRUCTURE HIEBR-253 - BARRIER PLAN, ELEV., AND SECTS.					
24.20	S2.8	SIGN STRUCTURE HIEBR-253 - BARRIER JOINTING DETAILS					
01-00-10	S2.9	SIGN STRUCTURE HIEBR-253 - TYPICAL DETAILS					
LO INC	S3.1	SIGN STRUCTURE 78EBR-830 - ELEVATION					
ı							
INDEX ADDITIONS	S4.1	SIGN STRUCTURE HIEB-305 - ELEVATION					
	54.2	SIGN STRUCTURE HIEB-305 - DEMOLITION ELEVATION					
0201-20101	S4.3	SIGN STRUCTURE HIEB-305 - BARRIER ELEVATION					
NOU I NOW	S4.4	SIGN STRUCTURE HIEB-305 - SECTION					
(UI=03=23 A							
0-10/00	S5.1	SIGN STRUCTURE HIWB-505 - ELEVATION					
	S5.2	SIGN STRUCTURE HIWB-505 - PEDESTAL SUPPORT DEMOLITION PLAN AND SECTS.					
16-006-DESTINATION SIGNS (OF	S5.3	SIGN STRUCTURE HIWB-505 - PIER CAP DEMOLITION ELEV. AND SECTION					
	S5.4	SIGN STRUCTURE HIWB-505 - CORBEL SUPPORT PLAN AND SECTIONS					
PROJECTS	1\S5.4A	SIGN STRUCTURE HIWB-505 - CORBEL SUPPORT SECTIONS					
UNGUING YOU AL	S5.5	SIGN STRUCTURE HIWB-505 - PEDESTAL SUPPORT PLAN, ELEV. AND SECTION					
NAME: 2:\00	S5.6	SIGN STRUCTURE HIWB-505 - PEDESTAL SUPPORT SECTS. AND DET.					

7	SHEET		SHE
	NO.	<u>DESCRIPTION</u>	NO
	S6.1	SIGN STRUCTURE HIWB-511 - SITE PLAN	S8.
	S6.2	SIGN STRUCTURE HIWB-511 - ELEVATION	
1	S6.3	SIGN STRUCTURE HIWB-511 - DEMOLITION SECTIONS	58.
	S6.4	SIGN STRUCTURE HIWB-511 - DEMOLITION SECTION	
	S6.5	SIGN STRUCTURE HIWB-511 - DEMOLITION PLAN AND ELEVATION	
1	S6.6	SIGN STRUCTURE HIWB-511 - DEMOLITION SECTIONS	59
7	S6.7	SIGN STRUCTURE HIWB-511 - SECTIONS	59.
1	S6.8	SIGN STRUCTURE HIWB-511 - SECTIONS	S9.
	S6.9	SIGN STRUCTURE HIWB-511 - SECTION	59.
1	S6.10	SIGN STRUCTURE HIWB-511 - SECTION	59.
	S6.11	SIGN STRUCTURE HIWB-511 - PLAN AND ELEVATION	59.
1	S6.12	SIGN STRUCTURE HIWB-511 - SECTION	59.
1	S6.13	SIGN STRUCTURE HIWB-511 - SECTIONS	59.
1	S6.14	SIGN STRUCTURE HIWB-511 - SECTIONS	59.
1			59.
1	S7.1	BOX TRUSS SIGN STRUCTURE - PLAN AND ELEVATION	
1	S7.2	BOX TRUSS SIGN STRUCTURE - TRUSS FRAME ELEVATION	S10
1	<i>S7.3</i>	BOX TRUSS SIGN STRUCTURE - DETAILS	S10
1	S7.4	BOX TRUSS SIGN STRUCTURE - DETAILS	
1	S7.5	BOX TRUSS SIGN STRUCTURE - SECTIONS	
1	S7.6	BOX TRUSS SIGN STRUCTURE - DETAIL	
	S7.7	BOX TRUSS SIGN STRUCTURE - MICROWAVE RADAR SUPPORT PLAN, SECTS, AND DETAILS	
	S8.1	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - PLAN AND ELEVATION	
	S8.2	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - SECTIONS	
	S8.3	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - SECTION	
1	S8.4	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - SECTIONS	
1	S8.5	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - SECTION	
1	S8.6	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - SECTIONS	1/3/23
			DATE

SHEET NO.	<u>DESCRIPTION</u>
S8.7	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - SECTIONS
S8 <b>.</b> 8	DOUBLE CANTILEVER BOX TRUSS SIGN STRUCTURE - MICROWAVE RADAR SUPPORT PLAN, SECTS, AND DETAILS
S9 <b>.</b> 1	TYPICAL DRILLED SHAFT AND PEDESTAL
S9 <b>.</b> 2	TYPICAL BASE PLATE AND ANCHOR BOLT DETAILS
S9.3	TYPICAL BASE PLATE AND ANCHOR BOLT DETAILS
59.4	TYPICAL COLUMN SECTIONS AND DETAILS
S9 <b>.</b> 5	TYPICAL CONNECTION DETAILS
S9 <b>.</b> 6	TYPICAL SIGN PANEL ELEVATION
S9.7	TYPICAL MOUNTING BEAM DETAILS
S9 <b>.</b> 8	TYPICAL SIGN PANEL ASSEMBLY AND HARDWARE DETAILS
S9 <b>.</b> 9	TYPICAL SIGN PANEL ASSEMBLY
S9 <b>.</b> 10	TYPICAL RIBBED SHEET METAL DETAILS
S10.1	SIGN SCHEDULE
S10 <b>.</b> 2	SIGN SCHEDULE



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DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION

INDEX OF STRUCTURAL DRAWINGS

INTERSTATE ROUTE H-1 AND H-201 DESTINATION SIGN UPGRADE/REPLACEMENT, PHASE 3 FAP NO. NH-0300(144) Scale: None Date: Sept. 2022

1/3/23 1 Add. 1 - Revised Index Scale: None
DATE REVISION SHEE

ADD. 105

# STRUCTURAL GENERAL NOTES

# FED. ROAD DIST. NO. STATE FEDERAL AID FISCAL SHEET TOTAL SHEETS HAWAII HAW. NH-0300(144) 2023 ADD. 106 175

#### 1. Standard Specifications and Plans:

- A. Hawaii Department of Transportation (HDOT), Hawaii Standard Specifications for Road and Bridge Construction, 2005.
- B. HDOT Highways Division Design Branch Standard Plans dated

#### 2. Design Specifications:

- A. American Association of State Highway and Transportation Officials (AASHTO) 2020 "LRFD Bridge Design Specifications", 9th Edition as amended by HDOT document dated August 8, 2014 with subject title "Design Criteria for Bridges and Structures".
- B. AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, 1st Edition, including the 2017 Interim Revisions.
- C. HDOT document dated August 8th, 2014 with subject title "Design Criteria for Bridges and Structures" and HDOT memorandum dated January 8, 2018 with subject title "Changes to Design Criteria for Bridges and Structures".

### 3. General:

A. Before preparation of shop drawings for the sign support frame structures, the Contractor shall verify in the field the exact location of each anchor bolt and the shelf elevation at the top of pier caps.

#### 4. Wind Loads:

- A. Basic Wind Speed: 130 mph
- B. Recurrence Interval: 1700 years
- C. Fatique Importance Factor shall be based on Fatique Category I.
- D. Galloping and natural wind gusts have been considered for cantilevered sign structures.
- E. Natural wind gusts have been considered for all sign structures.
- F. Sign structures have been designed for a truck induced gust based on a truck speed of 20 mph over the posted speed.
- G. An additional 9 square foot sign that is centered 10-feet above finish grade is included in the design for all sign structures.
- H. Railing Test Level: TL-3

#### 5. Steel:

- A. All structural steel shall conform to the following requirements:
  - 1. Plates, splice plates, cover plates, and base plates

ASTM A709, fy =36 ksi

2. Angles

ASTM A709, fy = 36 ksi

3. Wide Flanges

ASTM A709, fy = 50 ksi

4. All others

ASTM A709, fy = 36 ksi

- B. All new steel structures shall be ASTM AI23 hot-dip zinc galvanized after fabrication. Post-galvanizing quenching/passivation shall not be utilized if steel is going directly to paint. Coordinate with coating Contractor.
- C. Vent holes shall be provided in members for hot-dip zinc galvanized operation. Size and location of holes shall be determined by galvanizing contractor, unless otherwise shown on the drawings. Vent hole sizes and locations shall be included on the structural steel shop drawings. All holes shall be filled with zinc plugs following galvanizing operation.
- D. All shop fabricated holes shall be full-size drilled or sub-punched and reamed.
- E. Plates for columns, cover plates, base plates, angles, HSS tubes, and wide flange sections shall meet the longitudinal chargy V-Notch requirements for a non-fracture critical member in Zone I.
- F. Steel plates for columns shall be cut and fabricated so that the primary direction of rolling is parallel to the column length. For splice plates, the direction shall be parallel to the direction of the splice.
- G. Bolts which connect steel to steel shall be high-strength bolts conforming to ASTM F3I25, Grade A325, Type I. Bolts shall be snug tightened unless otherwise shown on plans. All pretensioned/slip-critical bolts shall utilize Direct Tension Indicating (DTI) washers. Bolts shall be inspected following installation.
- H. Anchor bolts which connect steel to concrete shall be high-strength threaded rods conforming to ASTM F1554, Grade 105 and shall be straight rod with anchor plate details at the end as shown in the contract drawings. Anchor bolts shall be pretensioned by the turn of the nut method. See anchor bolt pretensioning schedule.
- I. New and existing anchor bolts shall utilize a double nut connection with a leveling nut and top nut.
- J. All nuts shall be ASTM A563 DH heavy-hex and all hardened washers shall be ASTM F436. DTI Washer shall be ASTM F959 and shall be installed under either the bolt head or a hardened washer.
  - K. Threaded couplers shall be ASTM A194 heavy-hex and capable of developing 125% of the full yield strength of the anchor bolts.

#### 5. Steel (Cont.):

1/3/23

DATE

- L. All hardware, including bolts, anchor bolts, nuts, washers, and couplers shall be ASTM A153 hot-dip zinc galvanized. Nut and coupler threads may be chased following the galvanizing process.
- M. All welding shall conform to the latest ANSI/AASHTO/AWS DI.5
  Bridge Welding Code. Welding shall be performed in accordance
  with a Welding Procedure Specification (WPS) and Procedure
  Qualification Record (PQR) as required in AWS DI.5 and approved
  by the Engineer. The WPS variables shall be within the parameters
  established by the filler-metal manufacturer.
- N. All weld sizes are shown in inches.
- O. All welds shall utilize ETOXX Electrodes where Shielded Metal Arc Welding is utilized. Where other welding processes are used, filler metal shall have matching strength to base metal.
- P. All welding shall be done in a manner to minimize distortion.
- Q. Field welding shall not be permitted except at field splice locations as shown on the drawings.
- R. Shop welds and field welds shall be identified in the shop drawings.
- S. Fabricate sign structures with camber as specified on the plans. Two post sign structures shall have a smooth parabolic camber.



DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION

STRUCTURAL GENERAL NOTES

INTERSTATE ROUTE H-1 AND H-201

DESTINATION SIGN UPGRADE/REPLACEMENT, PHASE 3
FAP NO. NH-0300(144)
Scale: None Date: Sept. 2022

SHEET

Add, 1 - Revised notes

REVISION

ADD. 106

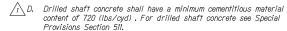


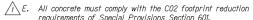
# STRUCTURAL GENERAL NOTES

FED. ROAD DIST. NO.	STATE	FEDERAL AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
HAWAII	HAW.	NH-0300(144)	2023	ADD. 107	175

#### 6. Concrete:

- A. All concrete, other than drilled shafts, shall have a minimum 28-day 8. Construction Notes: compressive strength f'c = 5000 psi, maximum W/C ratio of 0.45, and a maximum cementitious material content of 615 (lbs/cvd) unless otherwise noted.
- B. An alkali-resistant glass macro fiber shall be added to the concrete mix. The fiber shall have an aspect ratio of 67 and a length of 1 1/2". The dosage shall be 13 lbs per cubic yard of concrete.
- C. A migrating corrosion inhibitor amine carboxylate water-based admixture shall be added to the concrete mix. The minimum dosage requirement shall be 24 ounces per cubic yard of concrete.





#### 7. Steel Reinforcing:

- A. All reinforcing steel shall be ASTM A615 Grade 60 deformed bars unless otherwise noted.
- B. Reinforcing steel shall be ASTM A706 Type W where welded connections are required.
- C. The clear cover, measured from the surface of the concrete to the face of any reinforcing bars, shall be as follows, except as otherwise shown.
  - 1). Concrete cast against and permanently exposed to earth = 3" unless otherwise noted
  - 2). All others unless otherwise noted = 2"
- D. Reinforcing bars shall be detailed in accordance with the latest edition of the American Concrete Institute (ACI) Detailing Manual, unless otherwise noted.
- E. Reinforcing bars shall be placed and installed in accordance with the CRSI Manual of Standard Practice and CRSI Placing Reinforcing Bars, unless otherwise noted.
- F. Minimum clear spacing between parallel bars shall be 1 1/2 times the diameter of bars (for non-bundled bars). In no case shall the clear distance between edge of the bars be less than 1 1/2 times the maximum size of the coarse aggregate or 1 1/2", whichever is
- G. All dimensions relating to reinforcing bars are to centers of bars unless otherwise noted.
- Reinforcing bars shall be securely tied at all intersections and lap splices except where the spacing of intersections is less than one foot in each directions, in which case alternate intersections shall

- A. The Contractor shall verify all dimensions and site conditions and shall report any discrepancies in writing to the Engineer before commencing work or ordering materials.
- B. The Contractor shall verify all site conditions and not rely upon these plans for existing dimensions, elevations and azimuths. Roadway location, gutters, curbs and sidewalks, etc., conditions may differ from those shown.
- C. The Contractor shall be solely responsible for the protection of adjacent properties, utilities and existing and new structures from damage due to construction. Repairing any damage shall be at the Contractor's own expense, to the satisfaction of the Engineer,
- D. The Contractor shall verify the location of all utility lines and notify the respective owners before commencing with excavation, and any temporary piling or sheeting.
- E. Except as otherwise noted, all vertical dimensions are measured
- F. For concrete finish see Standard Specifications.
- G. Construction joints may be relocated or additional ones added subject to the acceptance of the Engineer.
- H. Unless otherwise noted, all exposed concrete edges shall be chamfered 3/4" x 3/4".
- Prior to performing any drilling or coring operations into existing reinforced concrete, the Contractor shall verify the location of all existing reinforcing steel using an appropriate ground penetrating radar rebar scanner. Inform the Engineer of any conflicts, for review, if the planned drilled/cored hole cannot be moved.
- Epoxy anchoring material shall be an injectable, two-component adhesive that has a current Evaluation Service Report from ICC-ES (International Code Council Evaluation Service Inc.) and has a characteristic bond strength,  $au_{k,uncr}$  , of at least 1,600 psi for a #5 reinforcing bar at Temperature Range A.
- K. Epoxy anchoring adhesive shall be injected into drilled hole using a piston-plug delivery system when installed overhead.
- L. All individuals performing drilled reinforcing dowel work shall hold a current ACI/CRSI Adhesive Anchor Installer certification.
- M. Drilling procedures, equipment, material and certifications shall be submitted to the Engineer for approval.
- N. In no case shall any adhesive anchor be installed closer than 6-inches to any concrete edge or joint unless shown on plans.
- All holes drilled into concrete that go unused shall be completely filled with a fast setting, two-component, polymer-modified, non-sag. cementitious patching and repair mortar containing a migratory corrosion inhibitor.

#### 8. Construction Notes (Cont.):

1/3/23

DATE

Add. 1 - Revised notes

REVISION

- P. All drilled holes shall have dowels installed within same work shift or shall otherwise be completely filled with a patching and repair
- Contractor shall follow all epoxy anchoring adhesive Manufacturer's Printed Installation Instructions (MPII).
  - R. Location of drilled holes in existing concrete for reinforcing steel dowels as shown on the plans are approximate. Prior to placing holes in concrete, the Contractor shall locate all reinforcing steel, anchor bolts, thru bolts holes, etc. and adjust the location of the drilled holes to clear all of them. Final hole locations are subject to the acceptance of the Engineer.
  - S. Epoxy shall fully cure prior to pouring concrete around reinforcing
  - T. All holes shall be hammer drilled using a hollow bit connected to a vacuum system in accordance with a current Evaluation Service Report from ICC-ES.
  - U. All demolition work of concrete, unless otherwise explicitly stated, shall be performed using no larger than a 30-lb demolition hammer.
  - V. When only portions of concrete are to be demolished the intersections between the demolished concrete and the concrete that are to remain shall have a 1/2-inch deep sawcut around the entire perimeter of the demolished area.
  - All existing concrete substrate surfaces which new concrete is poured against shall be roughened to a minimum 1/4" amplitude and Saturated Surface Dry (SSD) prior to the placement of new concrete.



STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION STRUCTURAL GENERAL NOTES

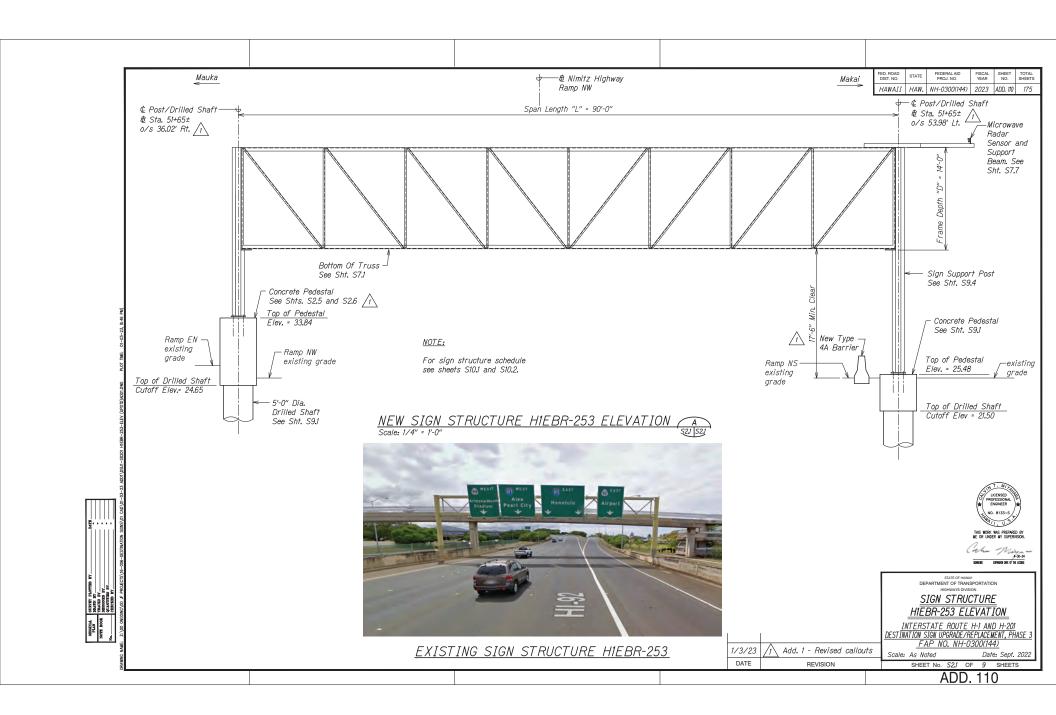
INTERSTATE ROUTE H-1 AND H-201 DESTINATION SIGN UPGRADE/REPLACEMENT, PHASE 3 FAP NO. NH-0300(144)

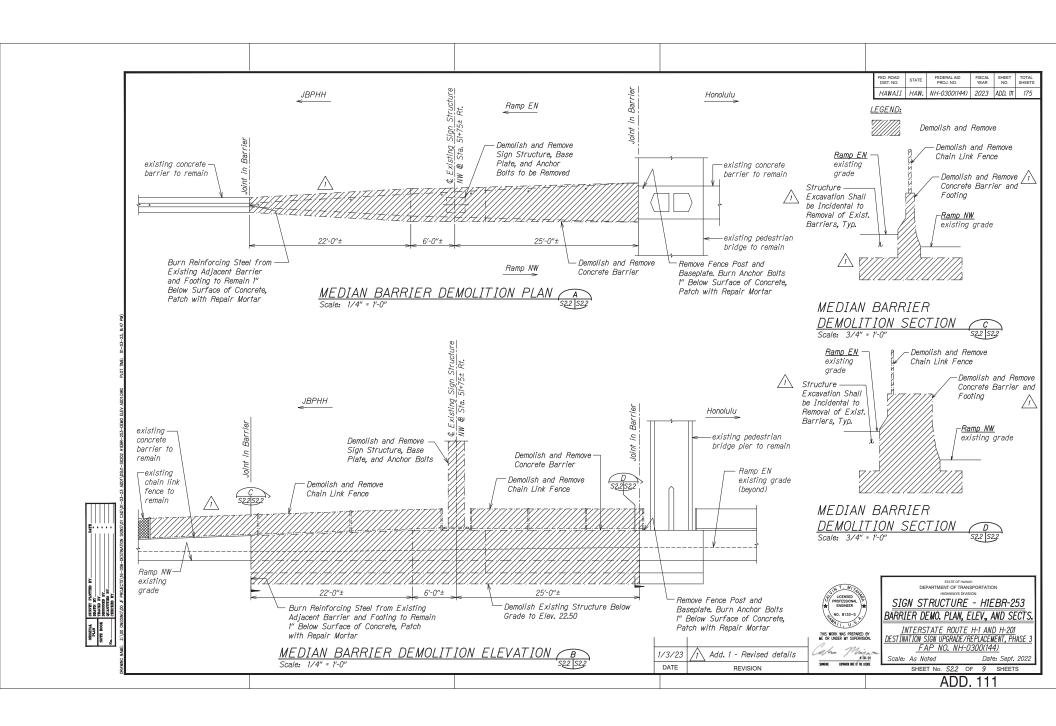
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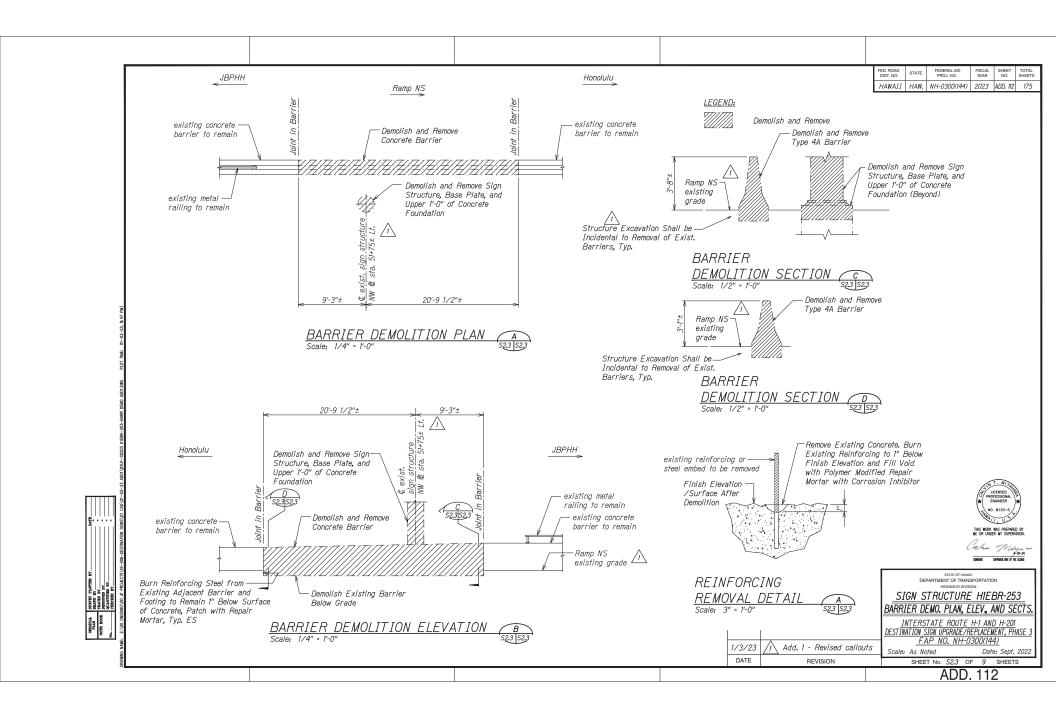
Date: Sept. 2022 SHEET No. S1.3 OF 5 SHEETS

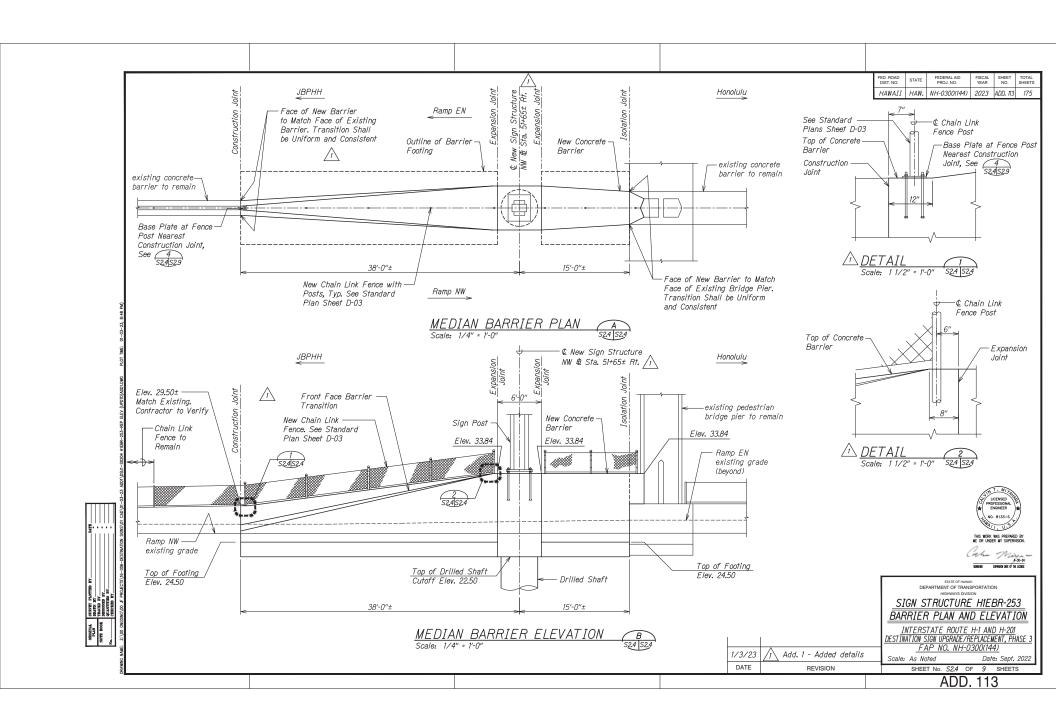
ADD, 107

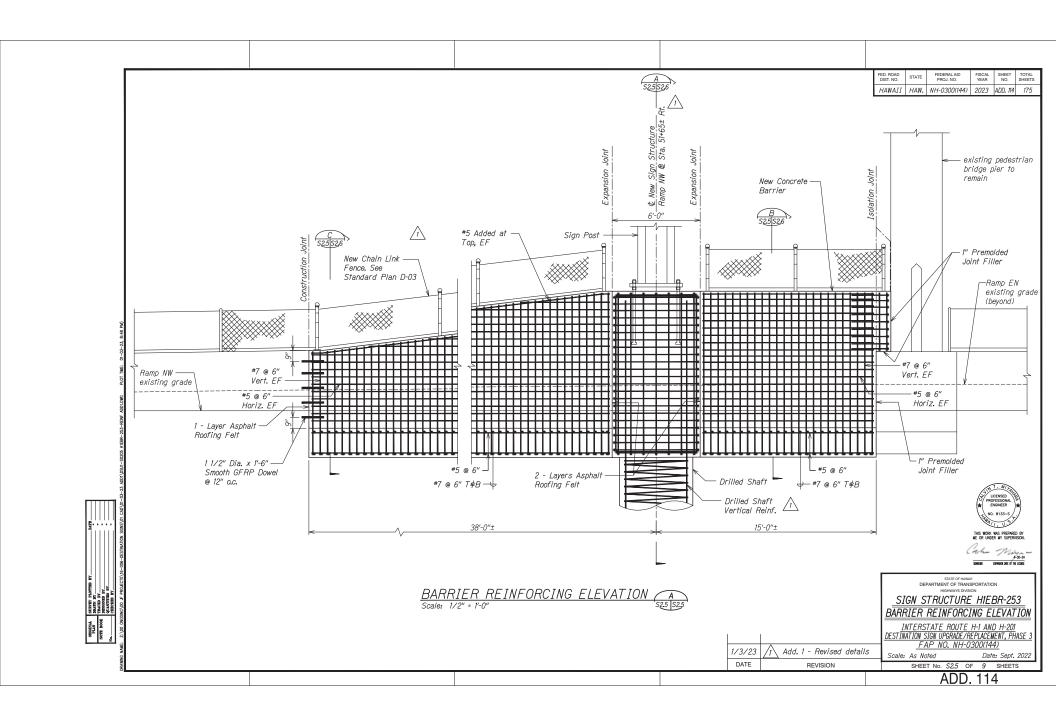
					FED. ROAD   STATE
8. Construction Notes (Co	<u>ont.):</u>	9. <u>Paint:</u>			
Any existing reinfo	rcing shall remain in place unless otherwise noted. rcing damaged during concrete removal that was a removed shall be repaired, with approval from a cost to the State.	A. New sign structures shall be hot-dip zinc galve painted with an epoxy intermediate and a high Fluoropolymer top coat.  B. Sign structures shall be painted at an offsite	ly weatherable		
	g that is to be partially removed shall be cut clear from finish concrete surface.	approved SSPC-QP-3 certified shop approved touch up painting shall be allowed at the cons	by the Engineer. Only		
structure. Any re	faces shall match the finish of the existing veals, patterns, or decorative features shall also g structure, unless otherwise noted.	C. Finish color shall be Dark Green.  D. See Special Provisions Section 675 and 697 for			
contact with struct	, stainless steel and other dissimilar metals in Tural steel shall be isolated with an appropriate as approved by the Engineer.	requirements including surface preparation and	d stripecoating.		
layout. Anchor bol than 1:40 from veri between the anchol	be installed using a template to ensure proper ts shall be installed with misalignments of less ical. After installation, firm contact shall exist bolt nuts, washers, and base plate on any ad in a misaligned position.				
	s shall be installed before existing signs are roadway signs shall be removed immediately re installed.				
	concrete, riprap, etc. shall be restored to its fter completion of work.				
	the sign structures shall be considered as part ure and its removal will not be paid for				
believed to contain defined by the U.S.	octures HIEBR-253, 78EBR-830, and HIWB-511 are lead-based paint in excess of 5000 PPM as Environmental Protection Agency (EPA). See Section 695 for removal and disposal				
	ctures HIEB-305 and HIWB-505 are believed to ning paint below the 5000 PPM concentration				CDNSD CONTROL BROWNER
with 29 CFR 1926.6	responsible for conducting work in accordance 62 OSHA Lead Construction Standard including an assment during lead paint disturbance if				THIS ROOM WAS PREPARED BE OR LUNGER MY SUPERME
paint chip sampling	responsible for conducting their own independent q of the existing sign structures to identify the nd condition of existing paint suspected of				STATE OF TRANSPORTATION DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION
structure locations decks, bent caps, c	all perform a thorough survey of all sign to verify elevations of existing roadway, bridge orbels, barriers, pedestals, etc. and to verify sign This survey shall be performed prior to				STRUCTURAL GENERAL NOTE  INTERSTATE ROUTE H-I AND H-20 DESTINATION SIGN UPGRADE/REPLACEMENT, PH FAP NO. NH-0300(144)
submittal of struct	urar Sieer Silop urawings.			1/3/23 /1 Add. 1 - Revised notes  DATE REVISION	Scale: None Date: Sept.  SHEET No. S1.4 OF 5 SHEETS

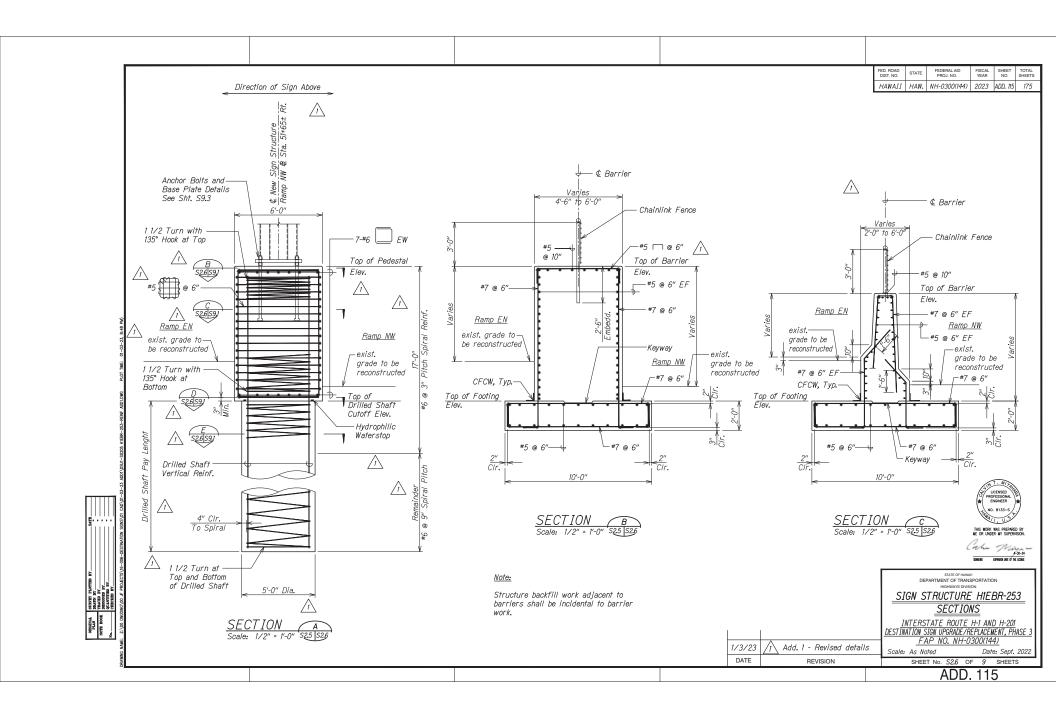


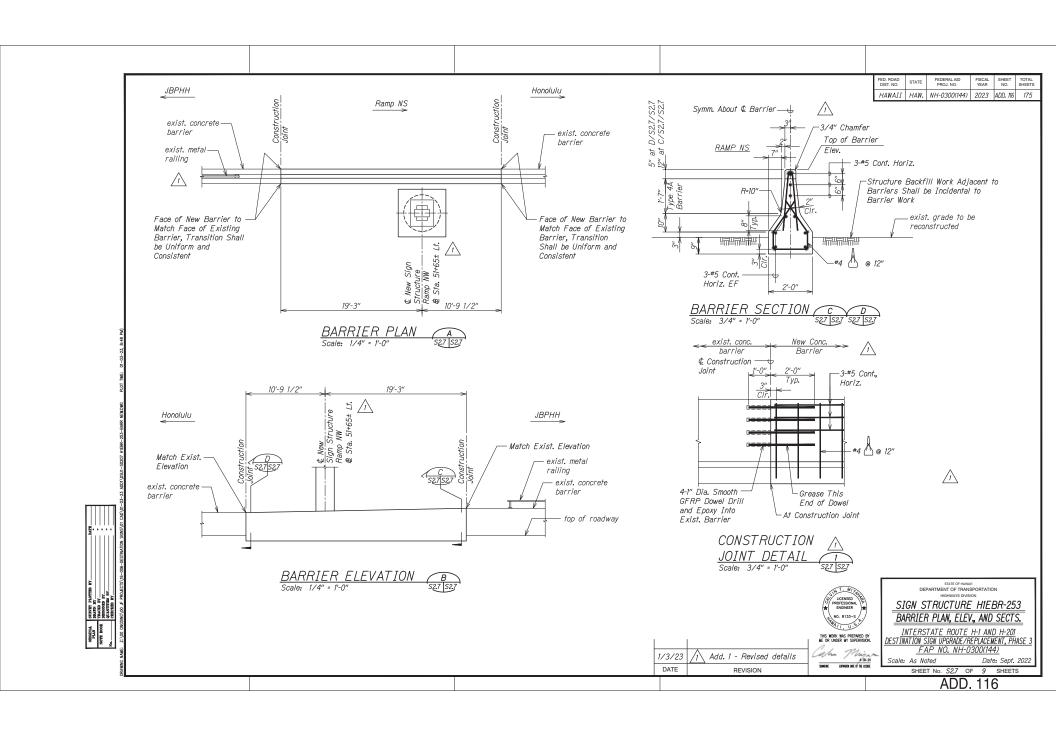


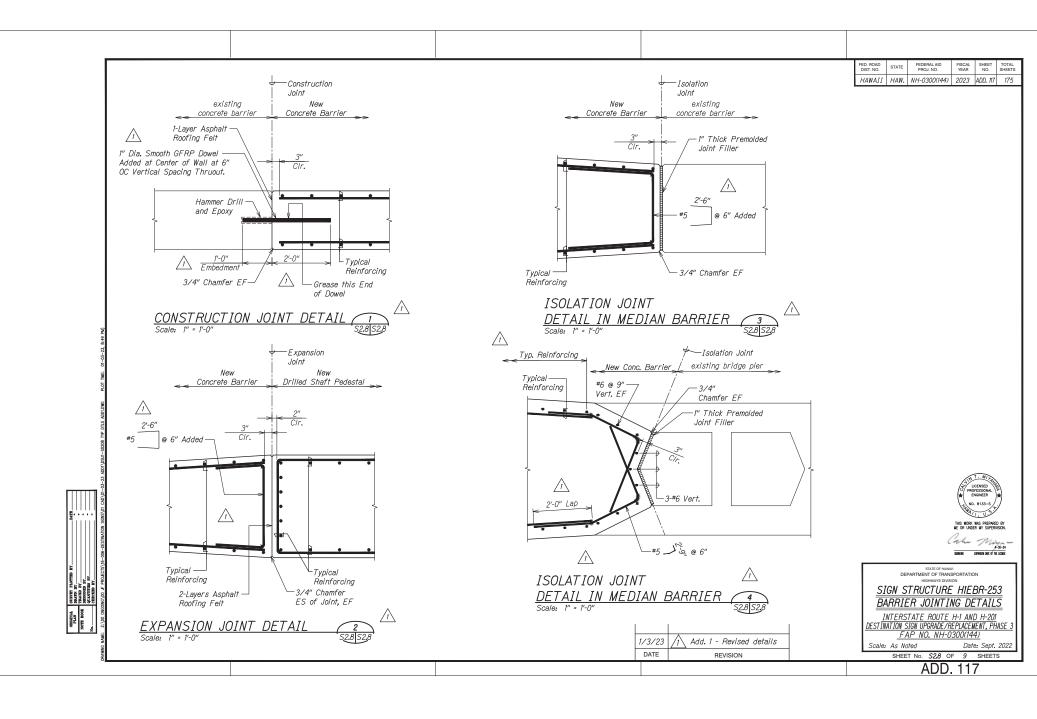


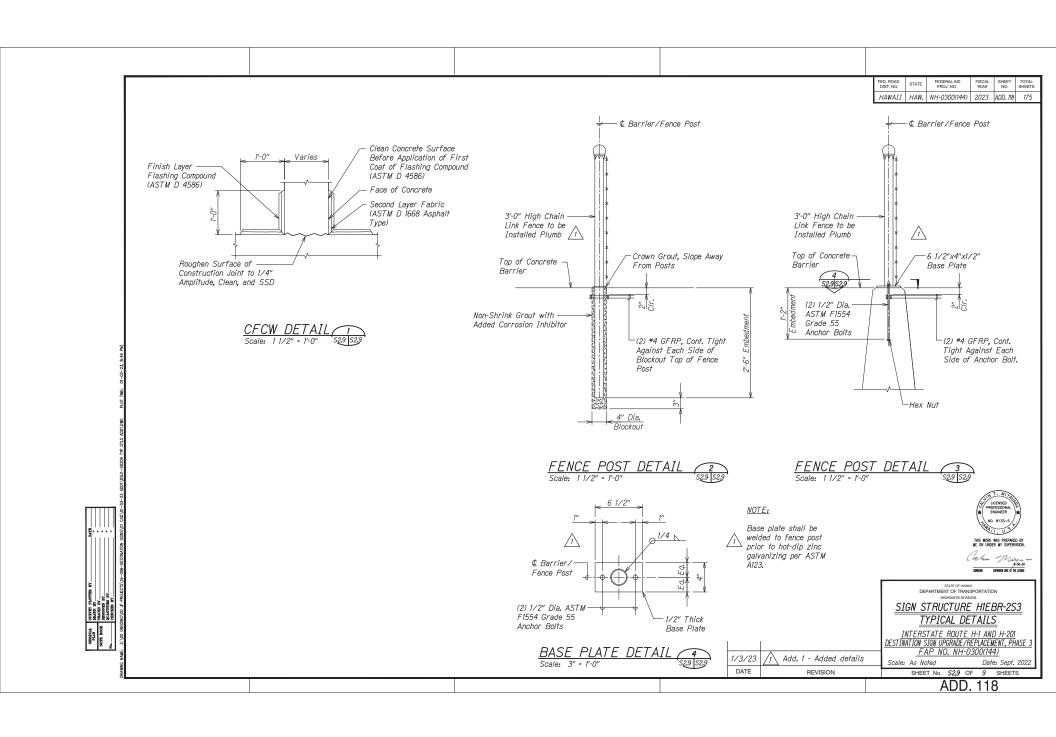


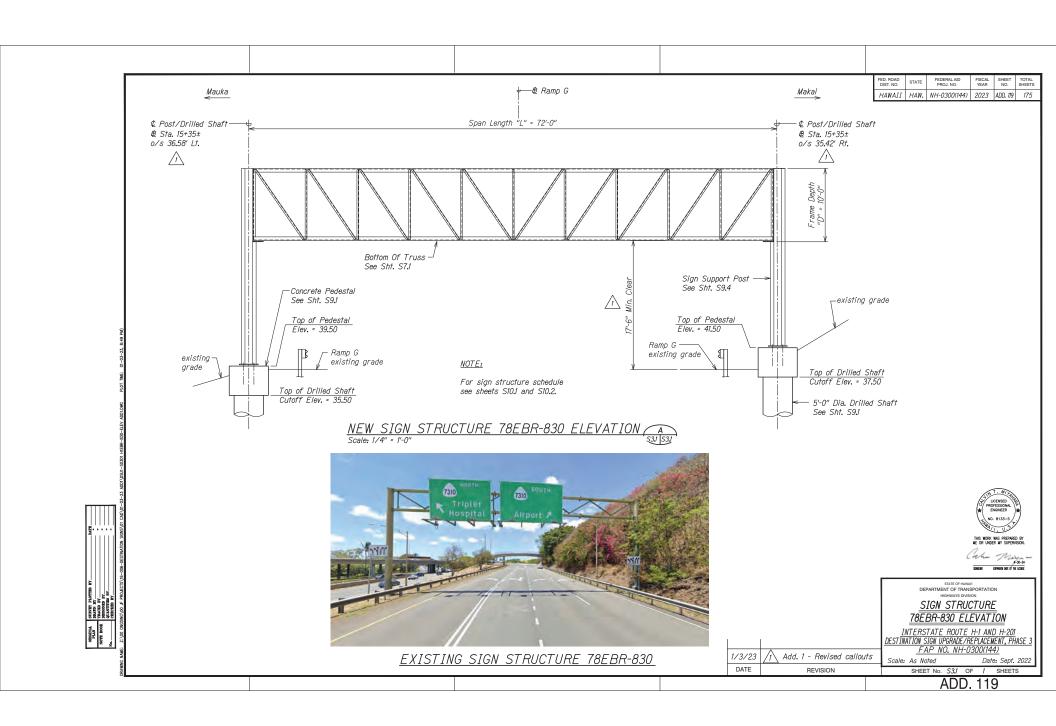


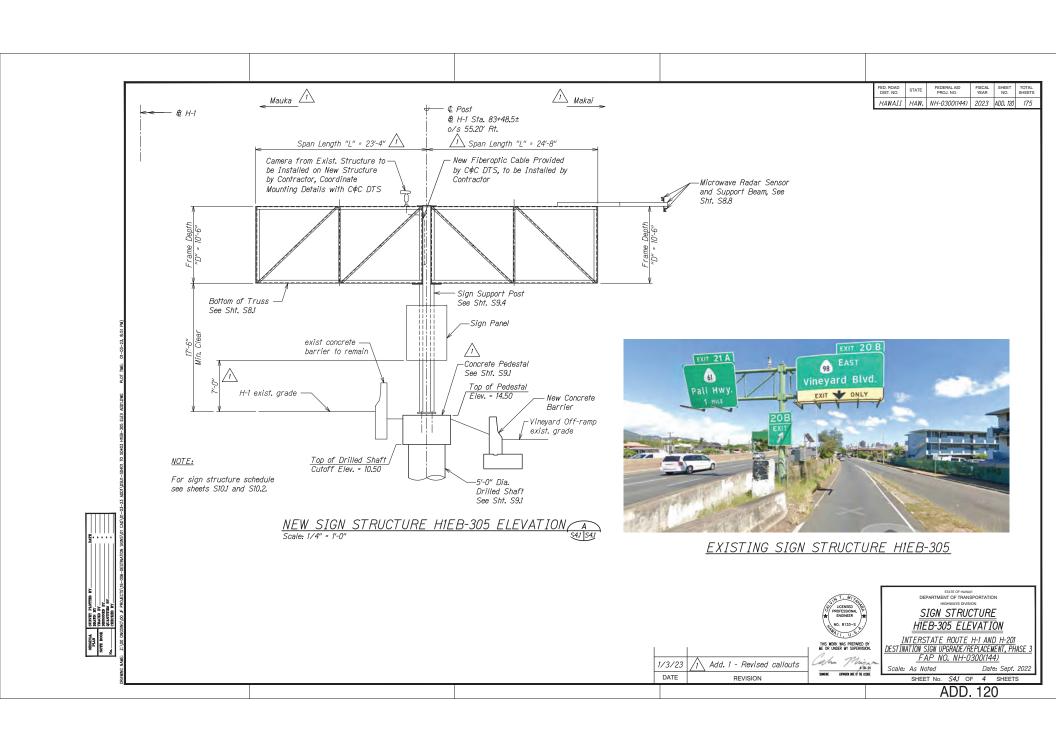


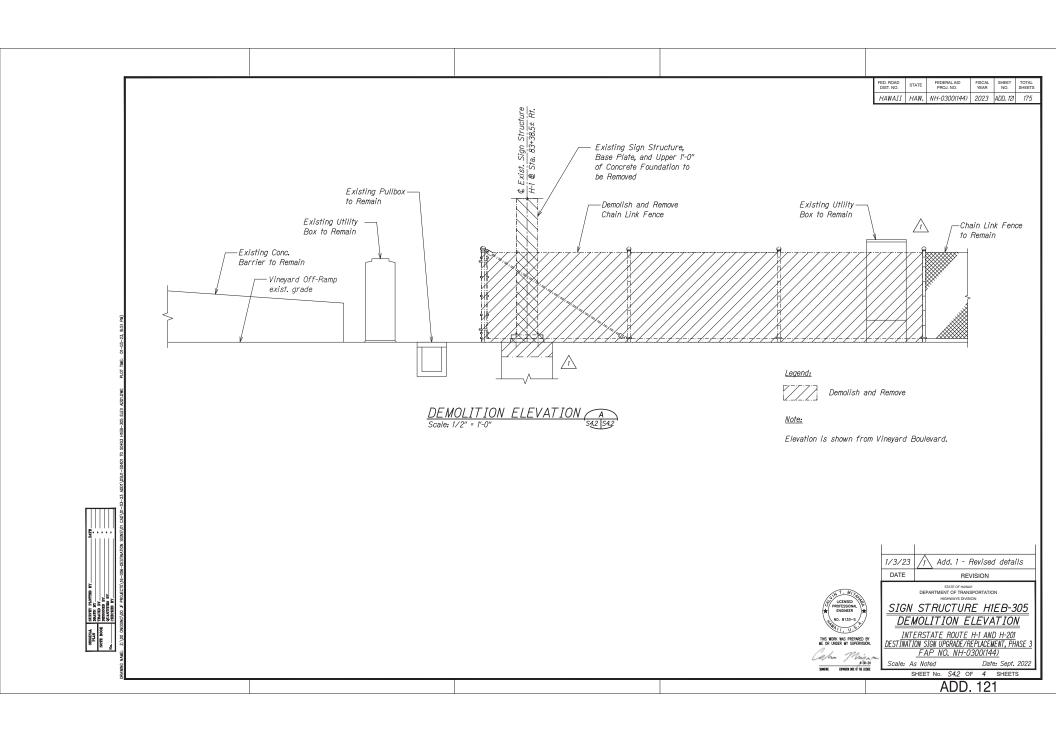


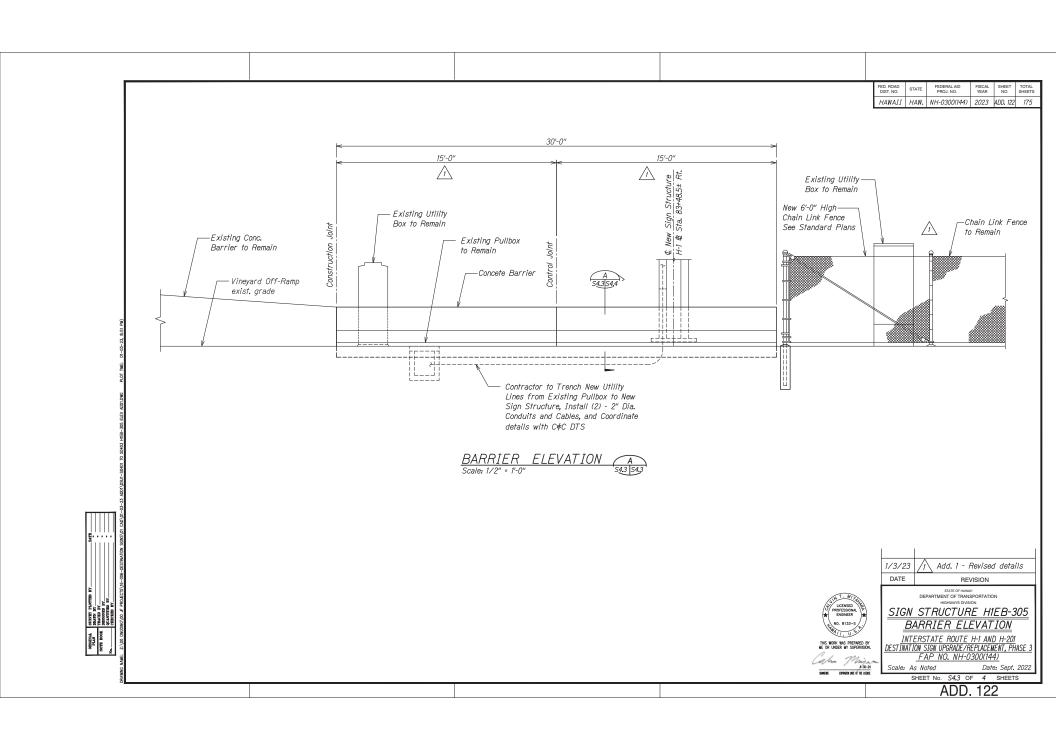


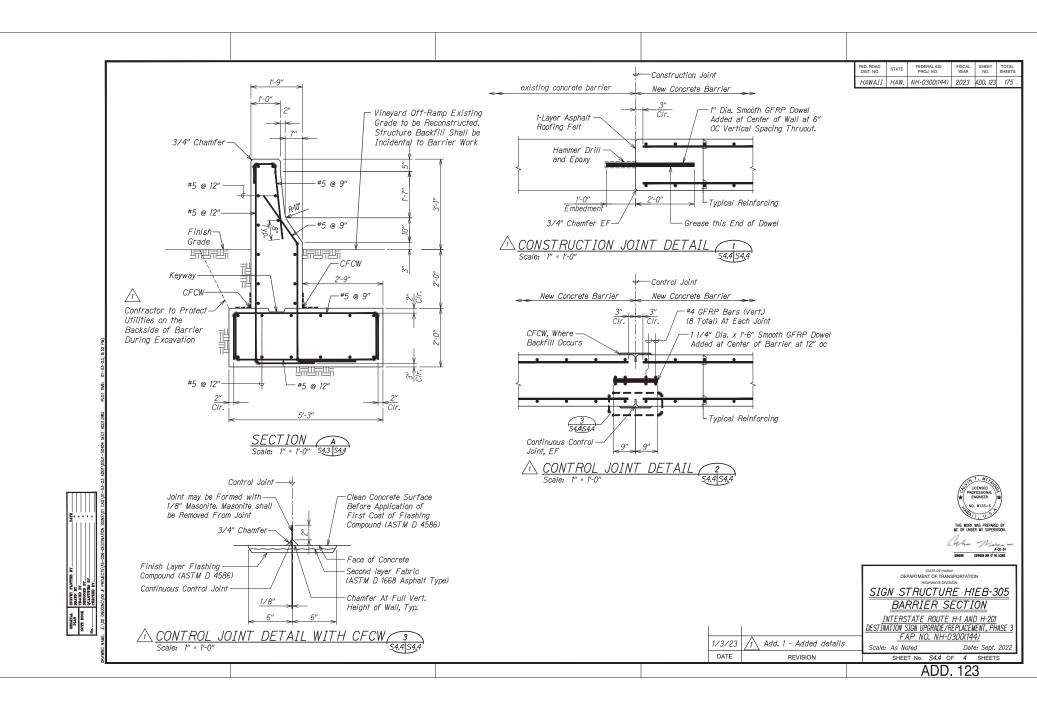


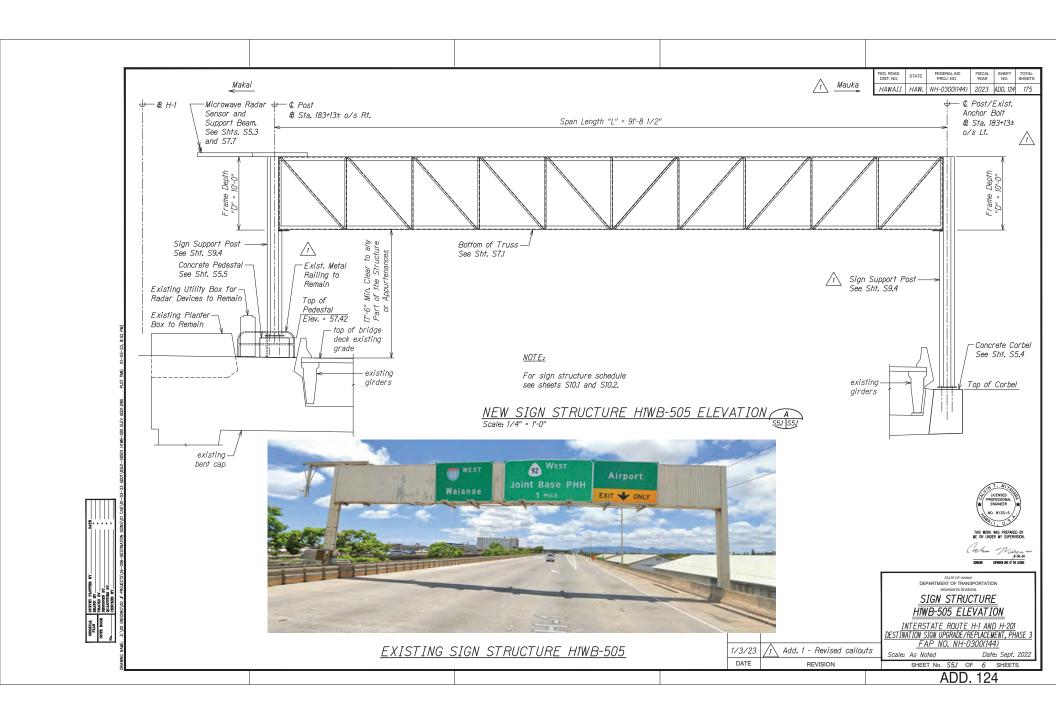


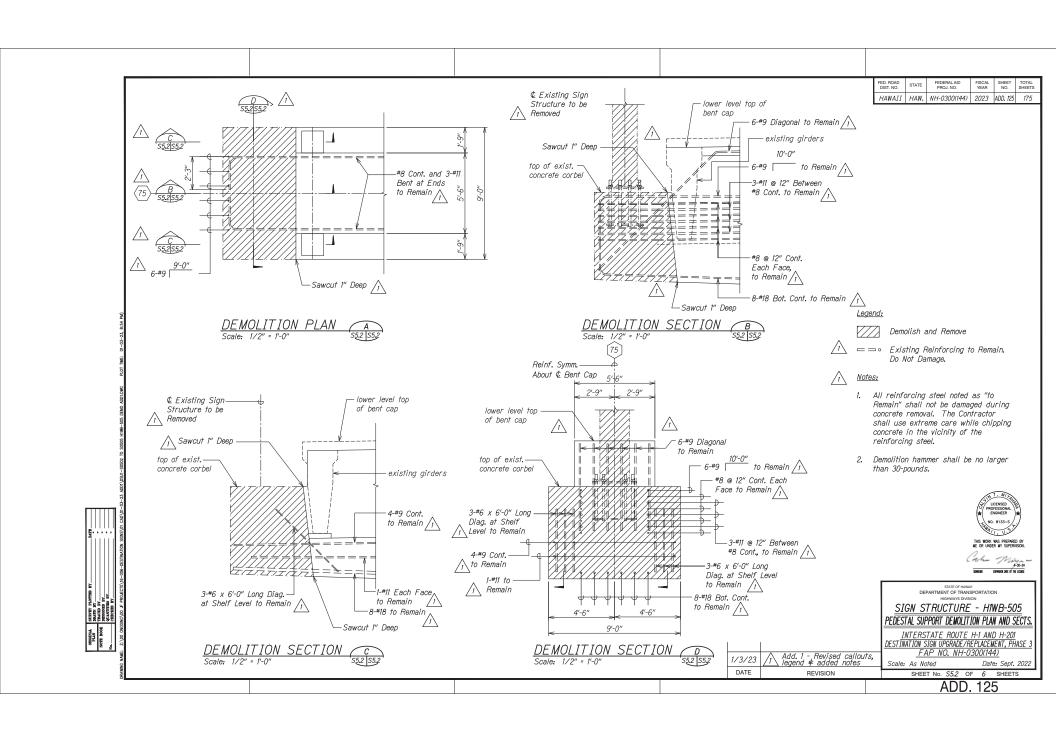


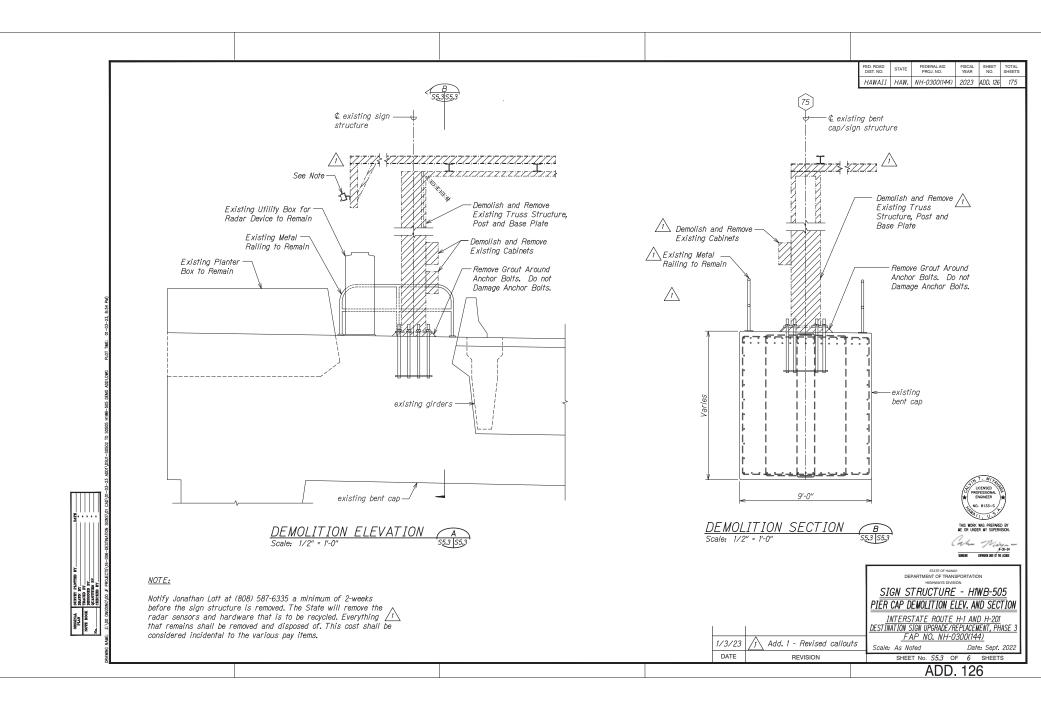


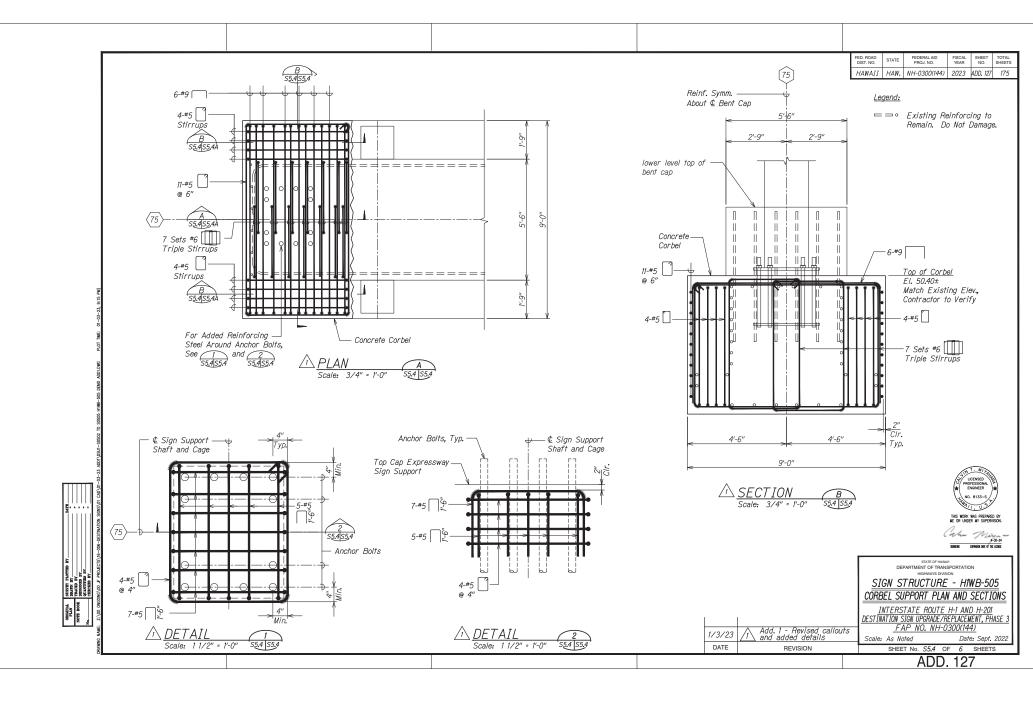


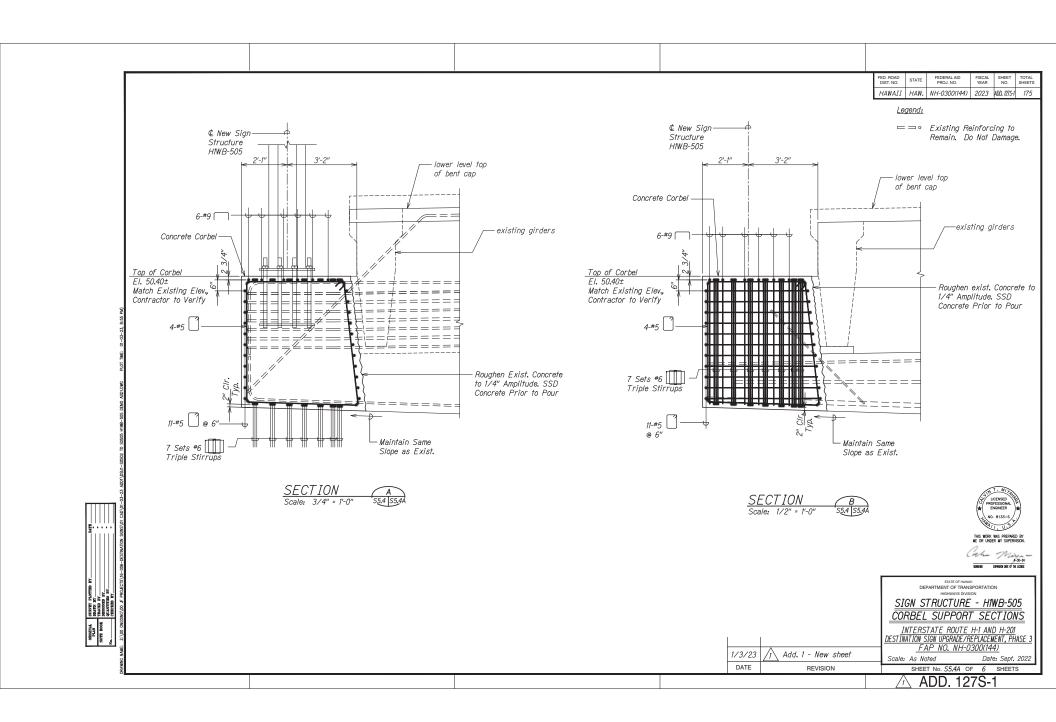


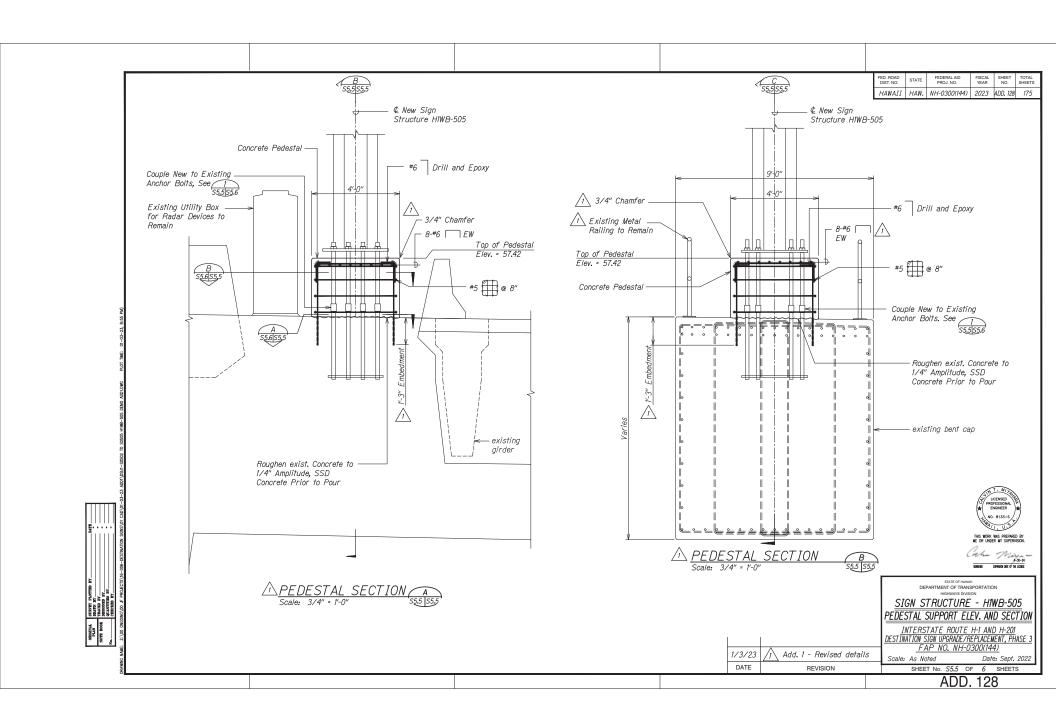


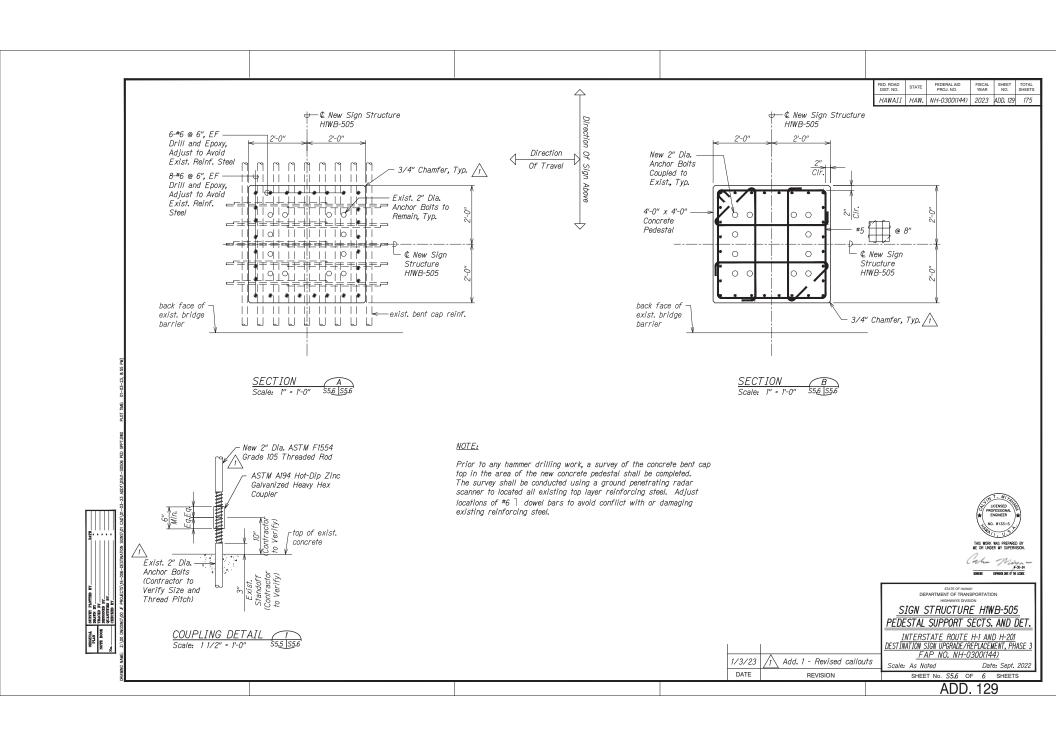


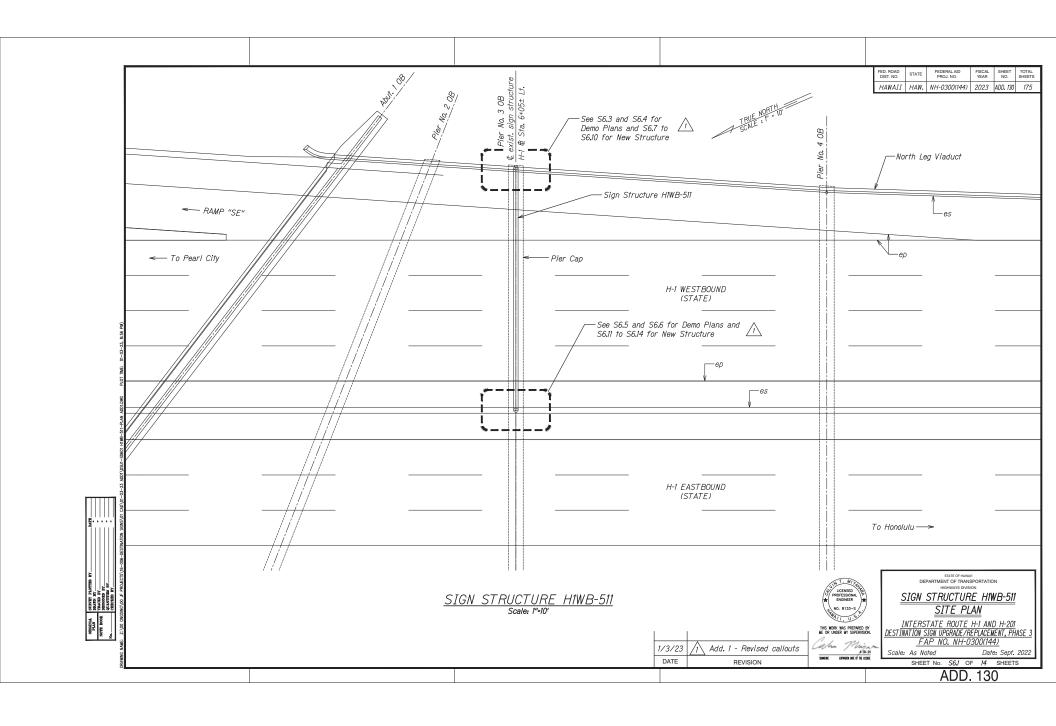


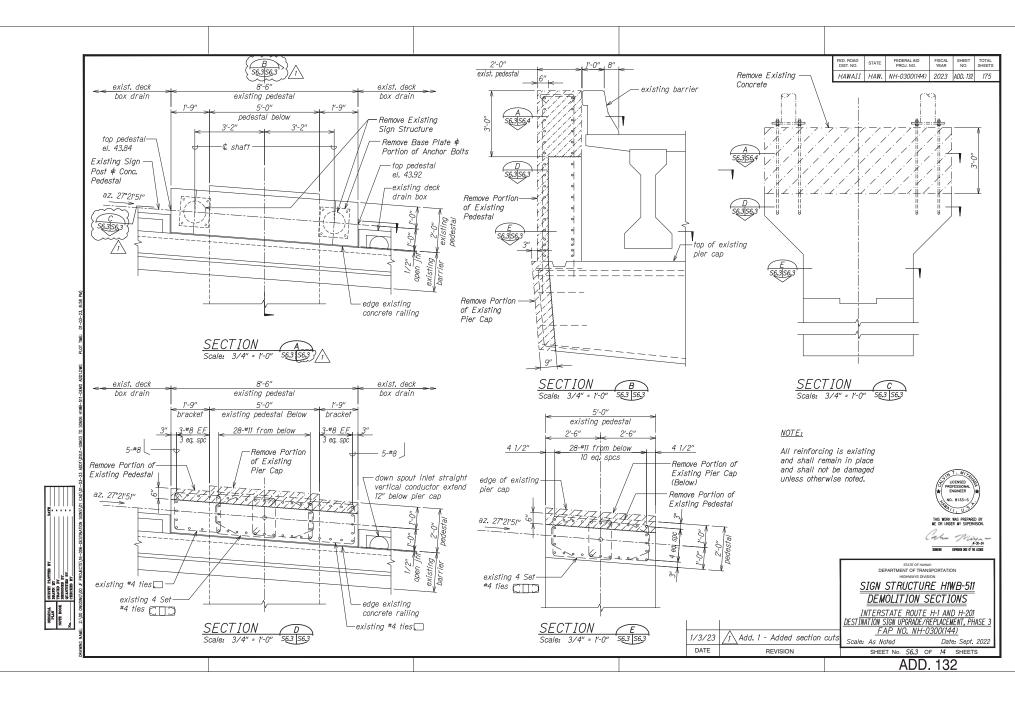


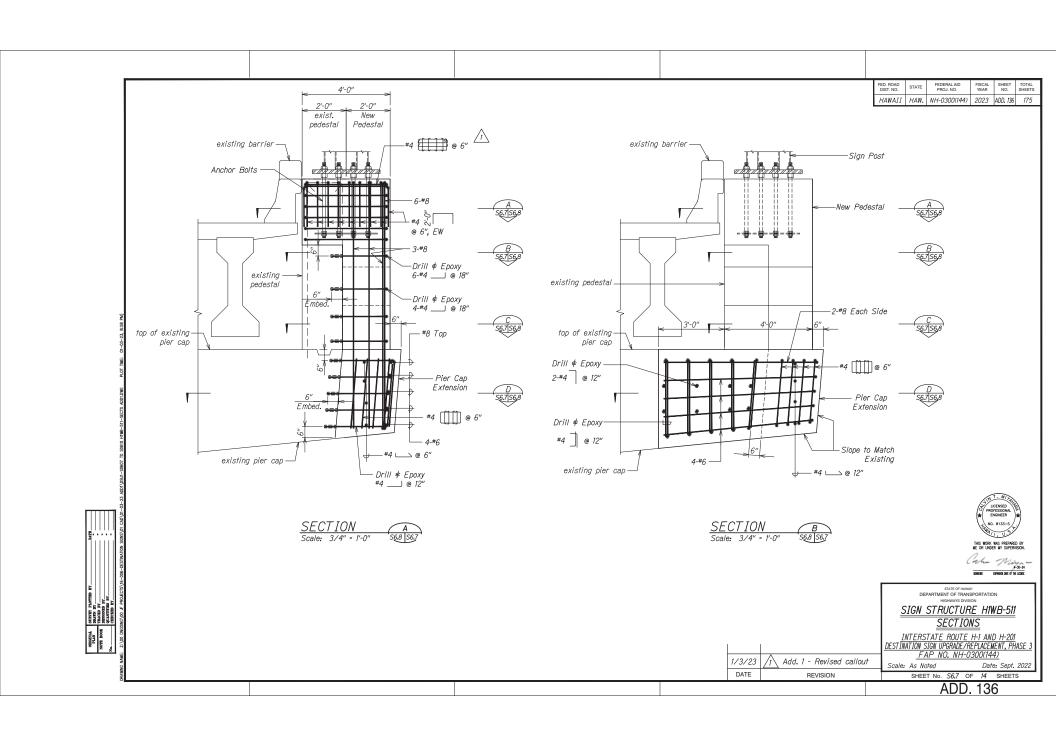


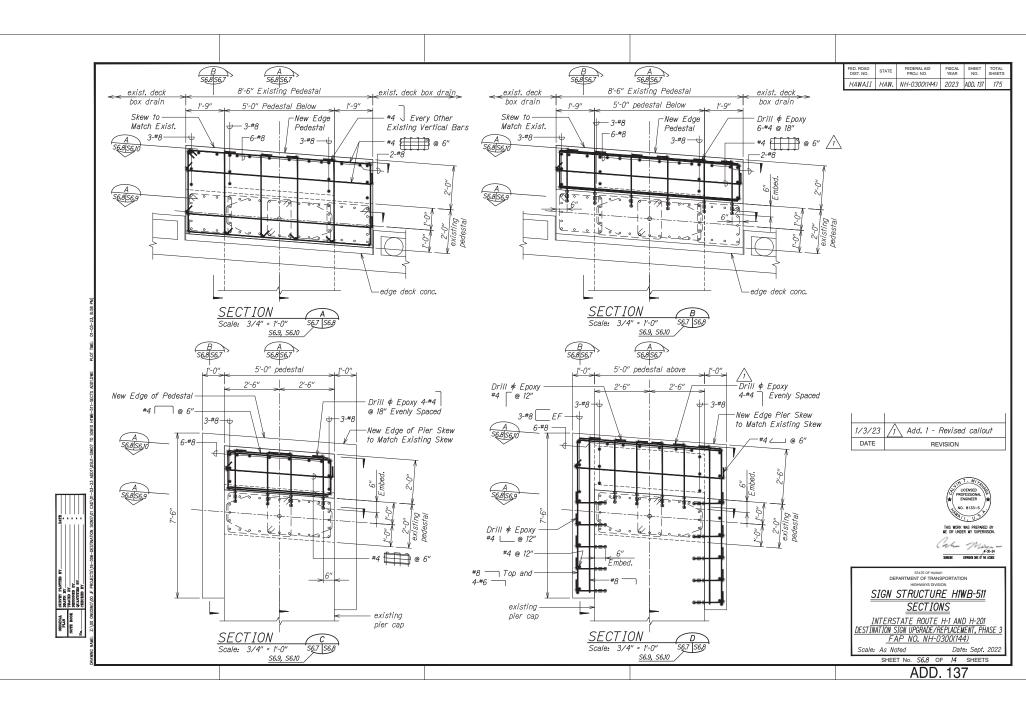


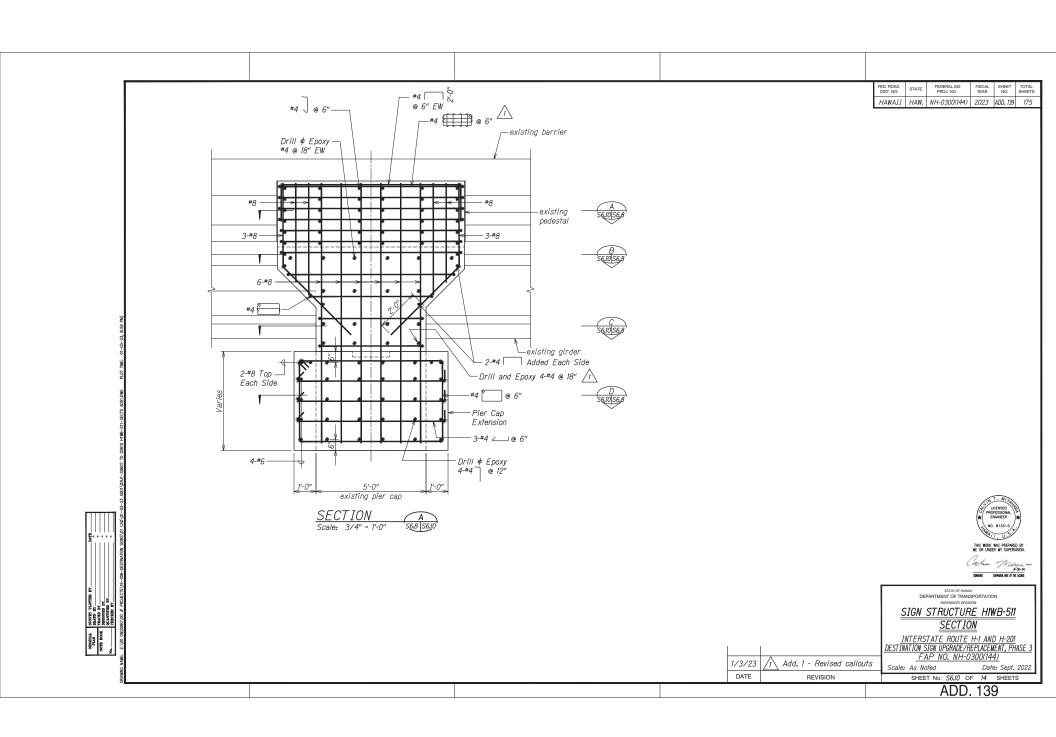


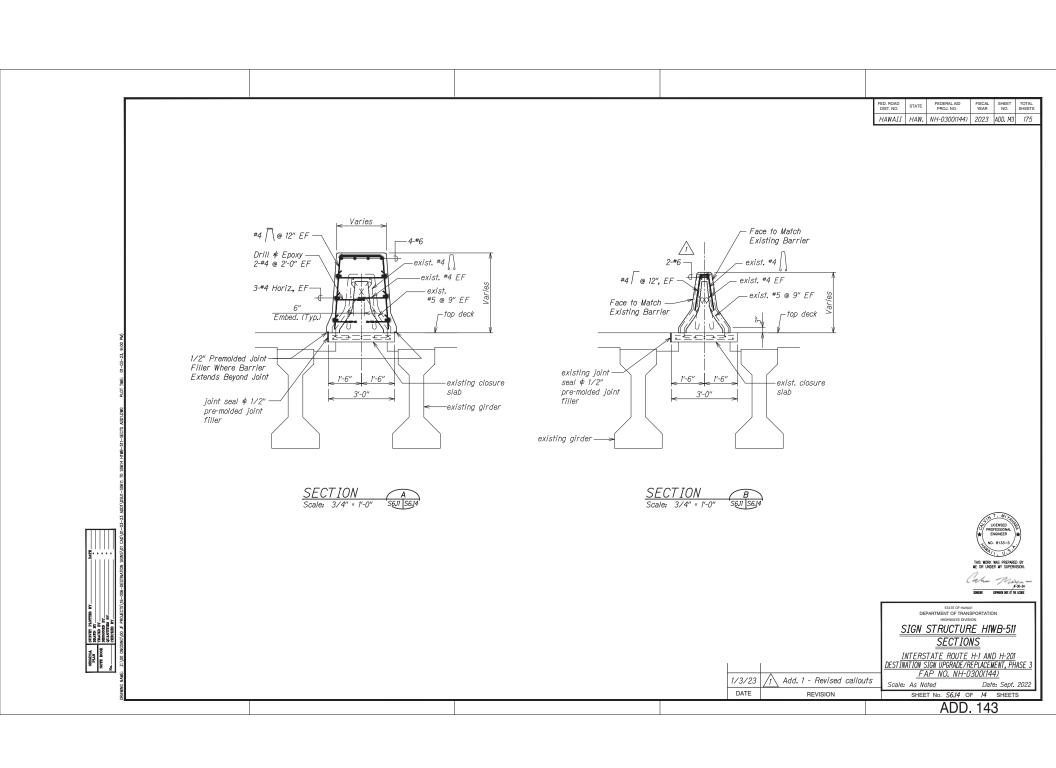


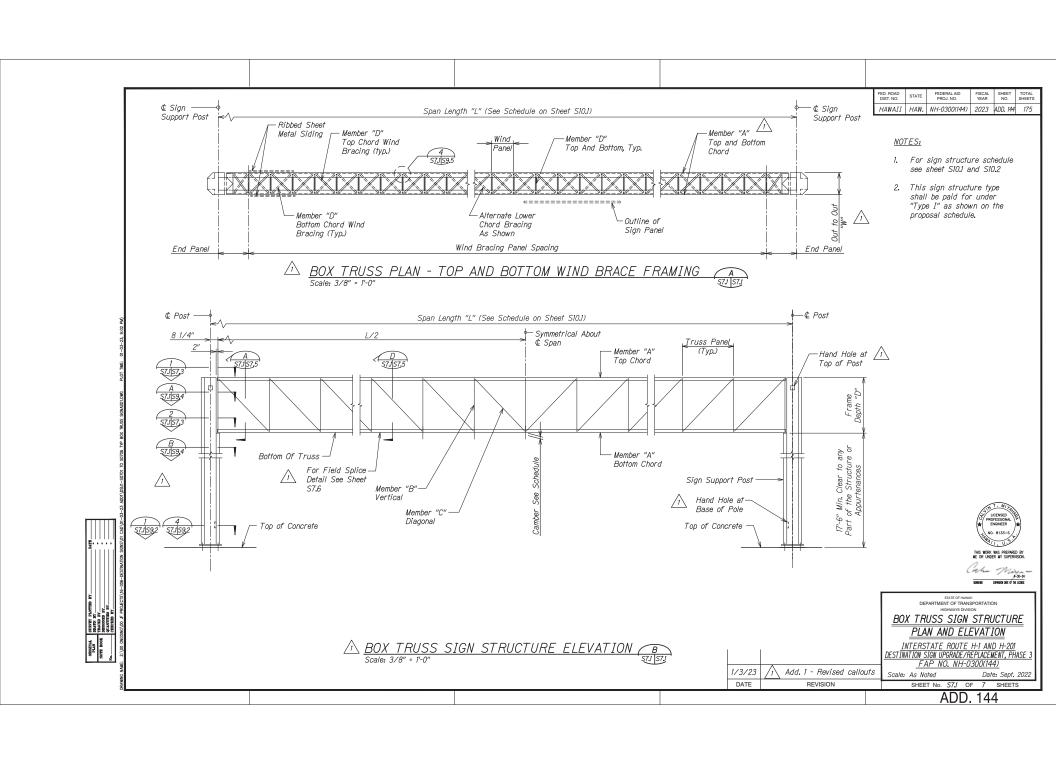


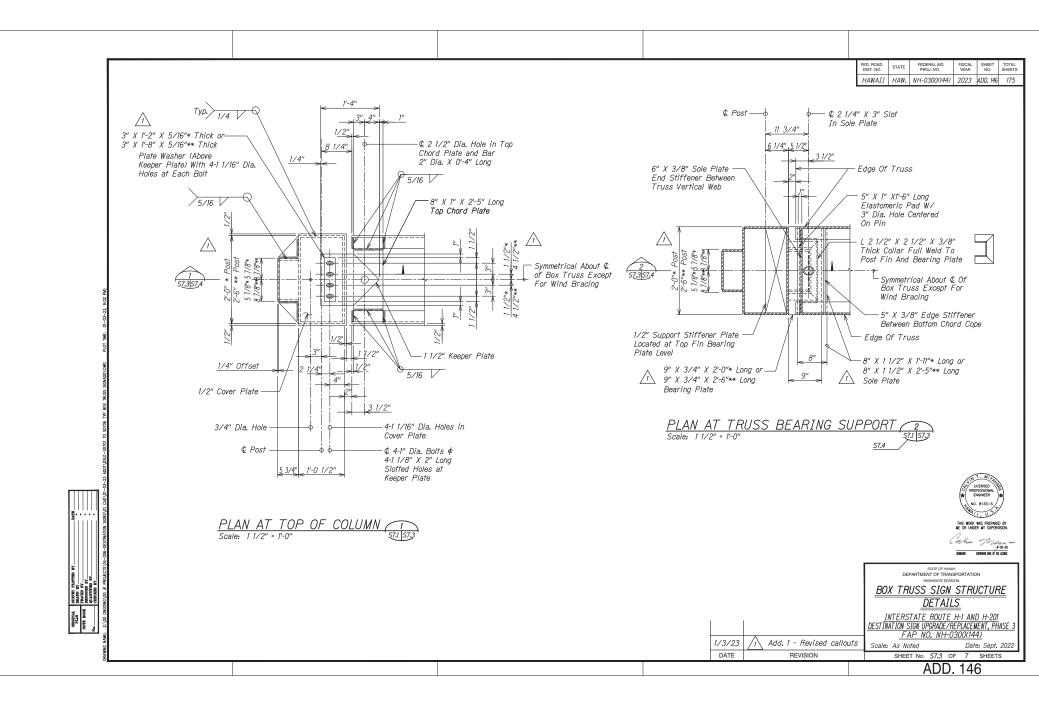


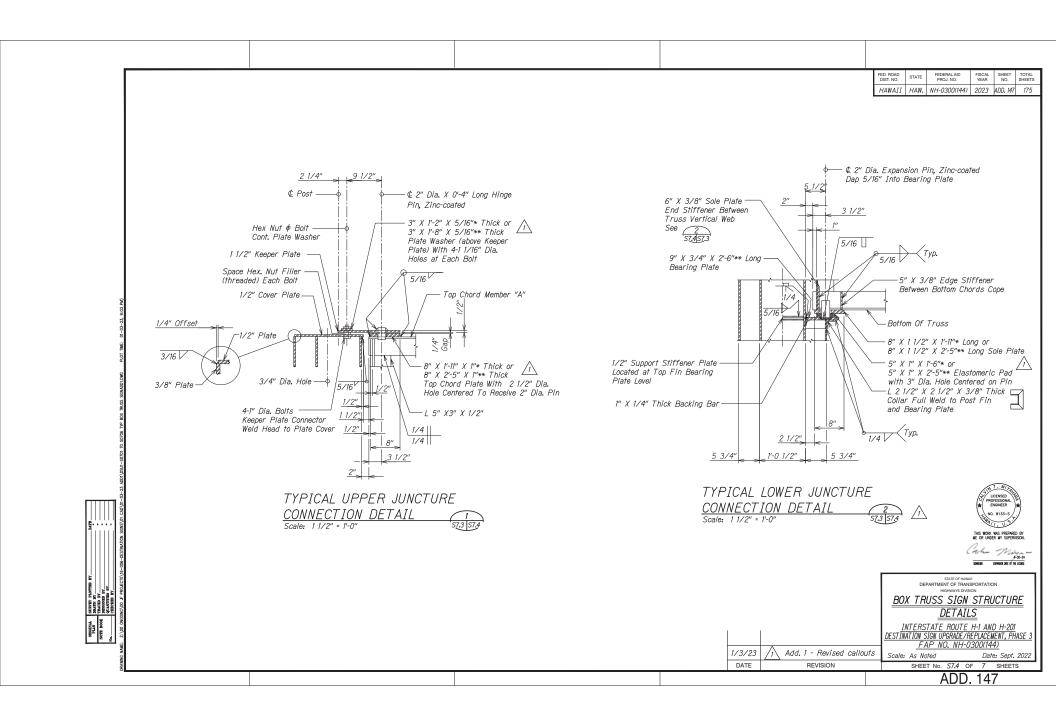


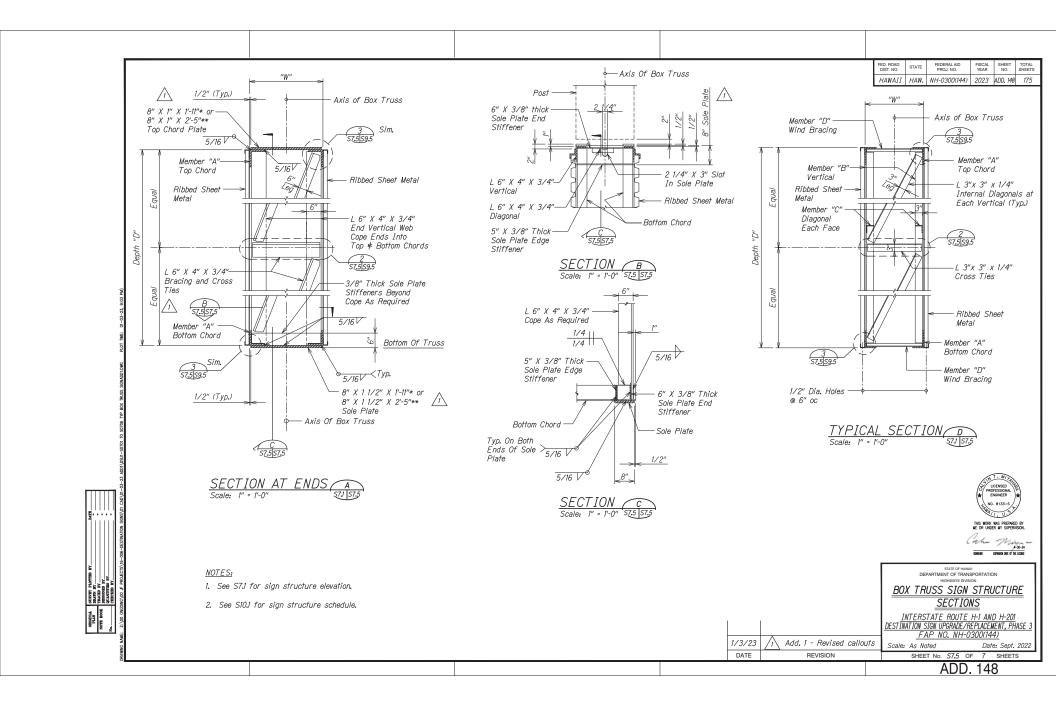


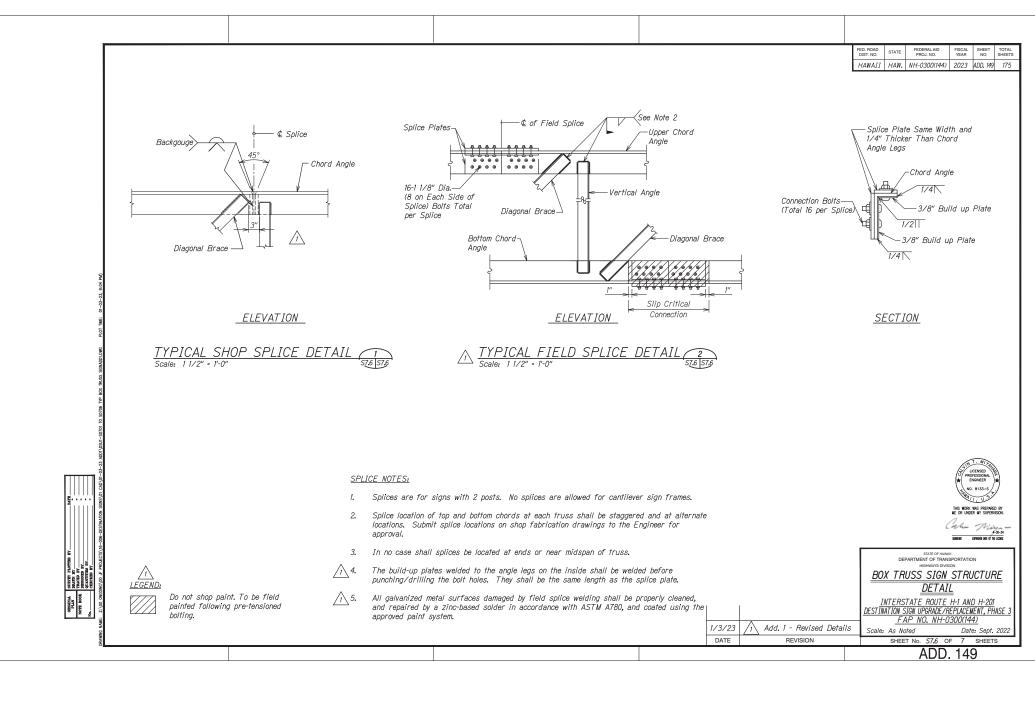


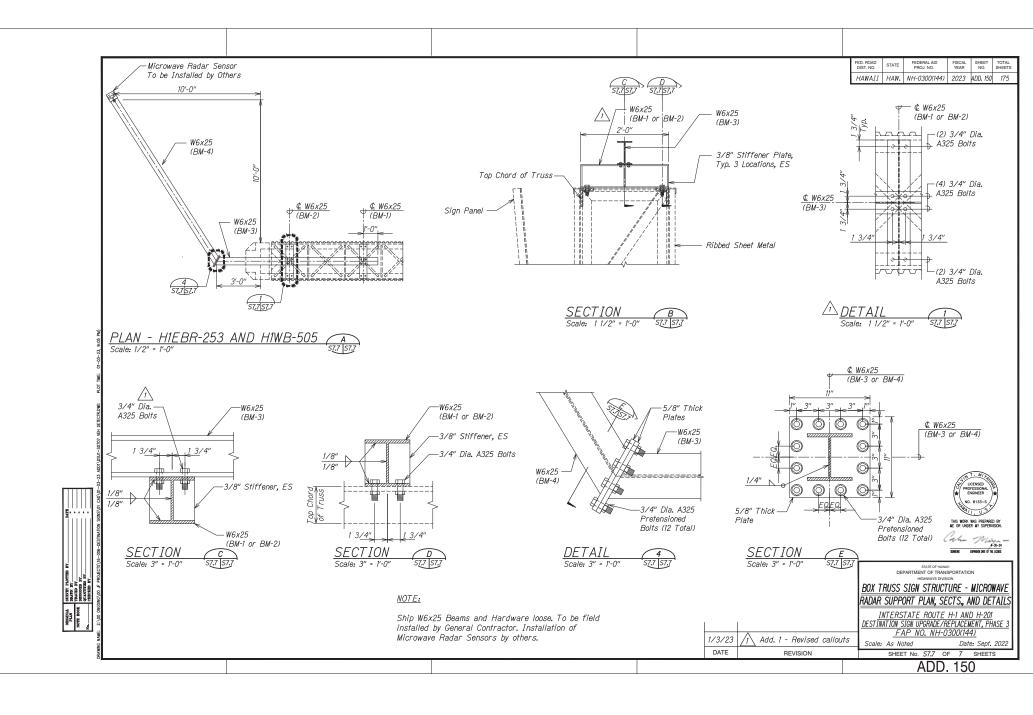


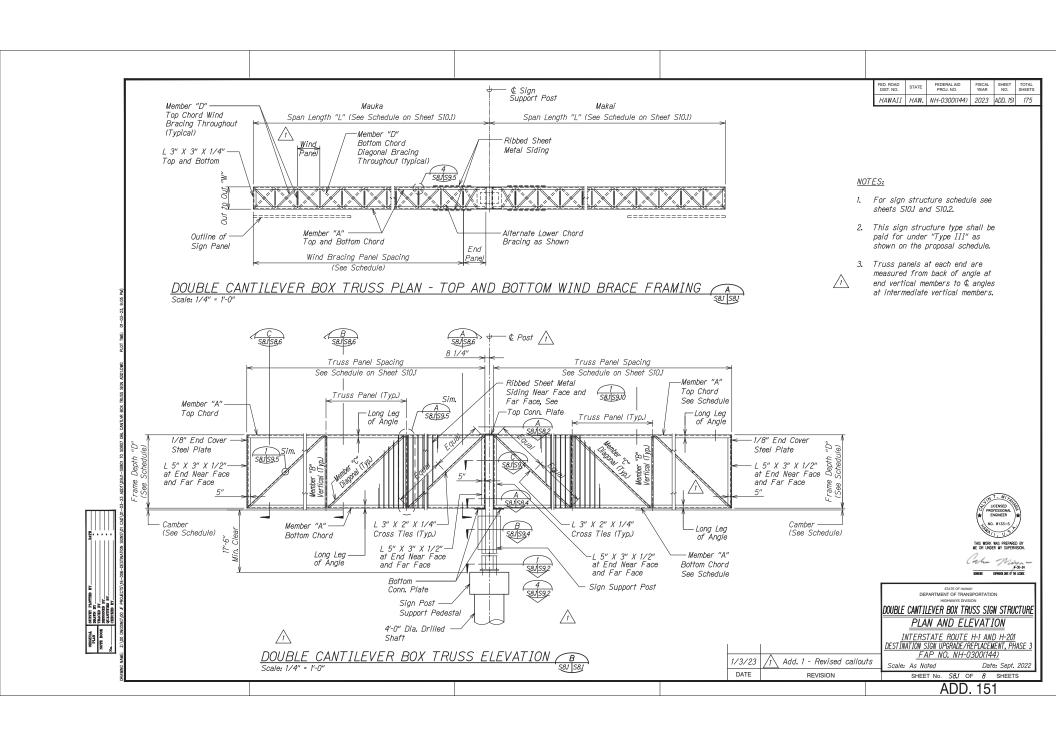


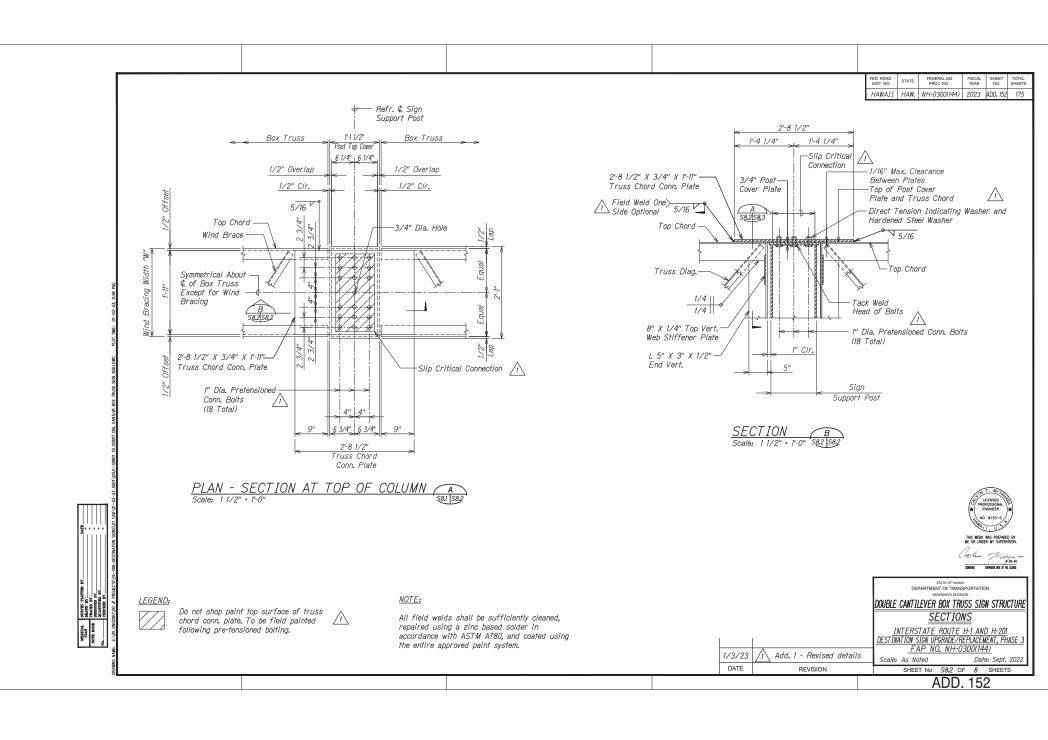


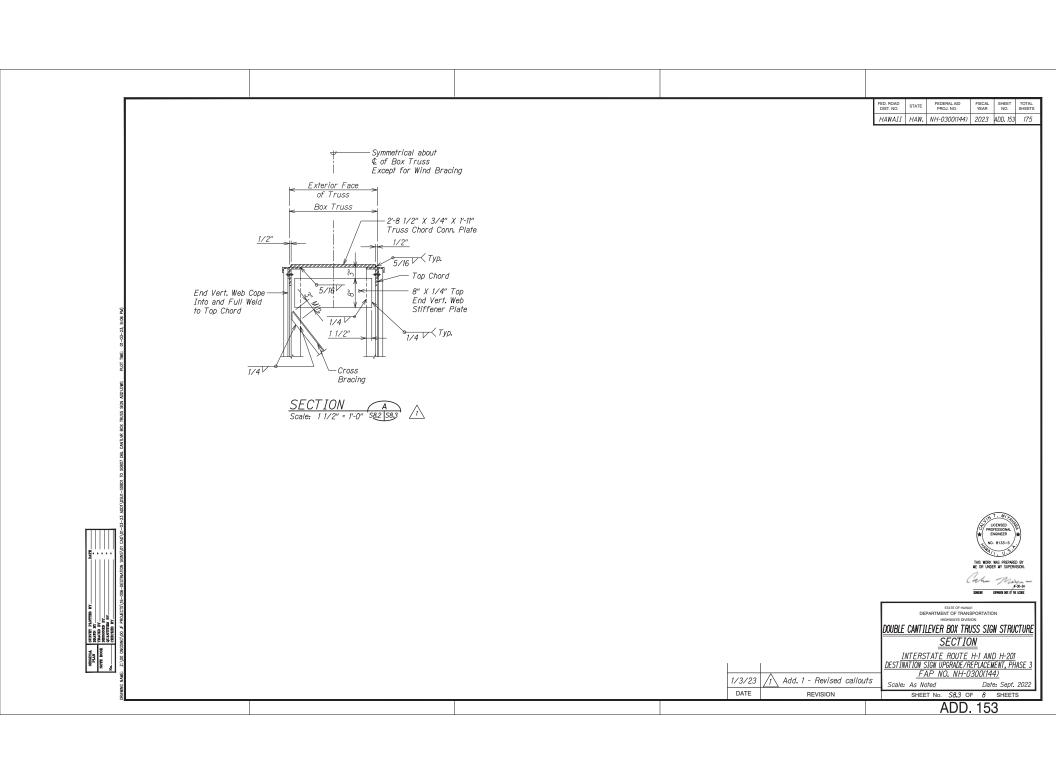


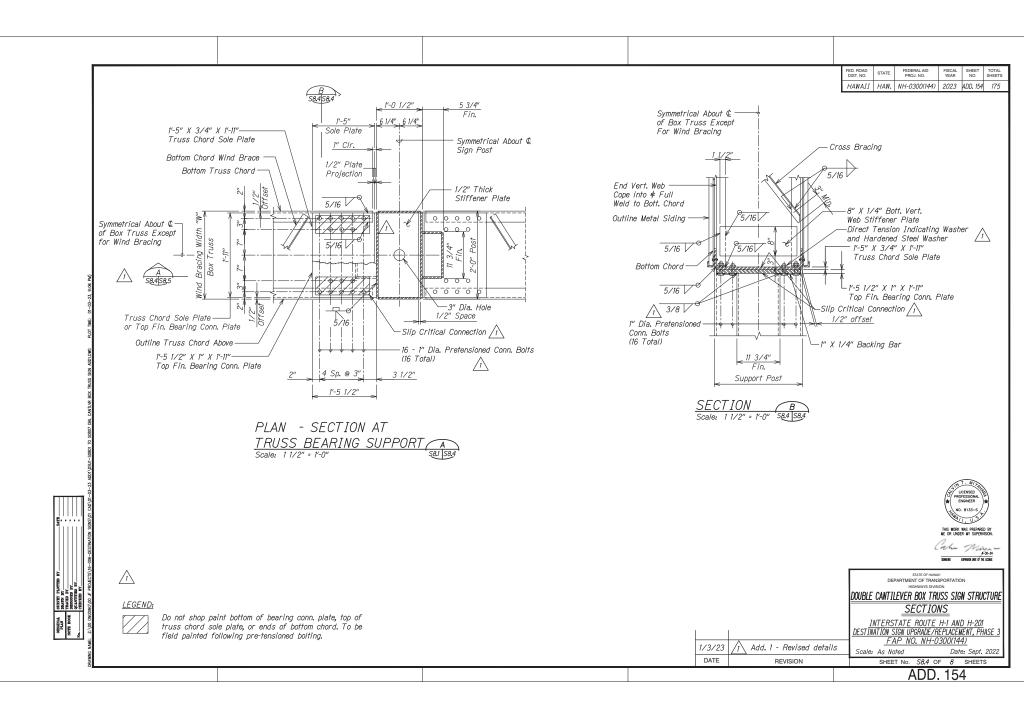


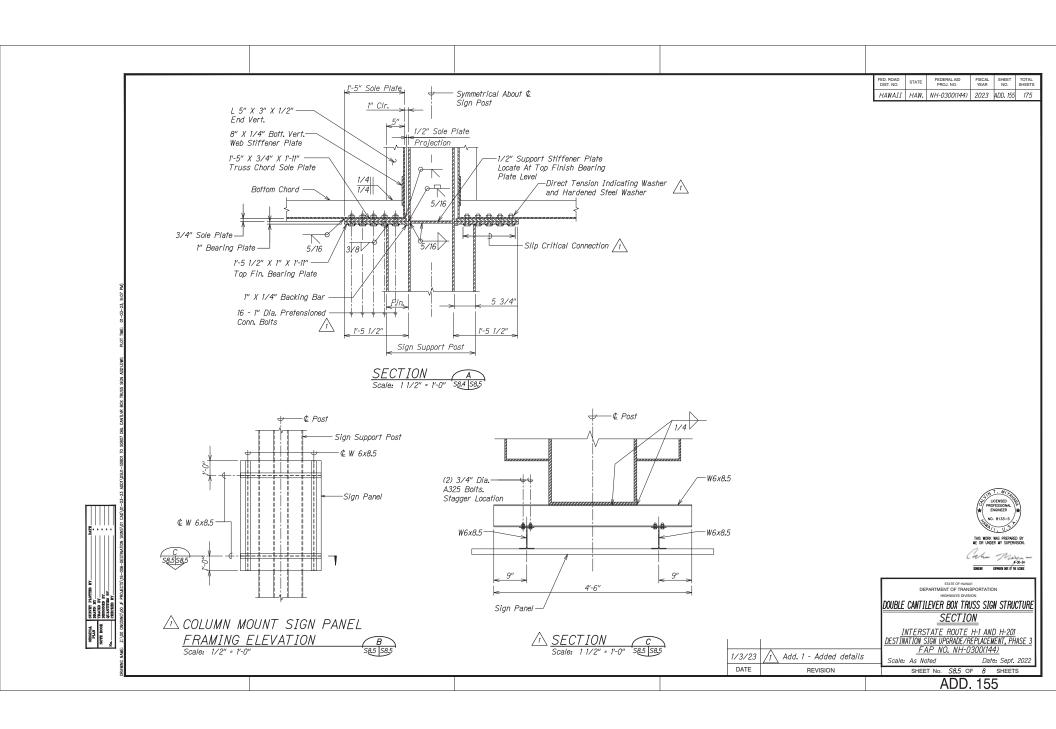


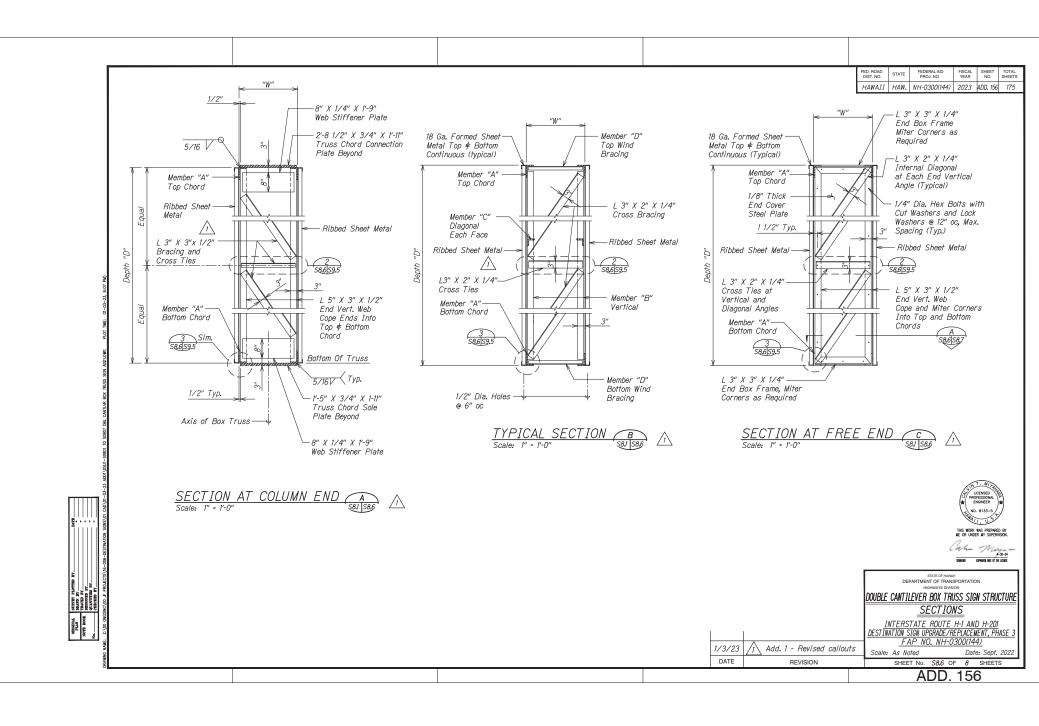


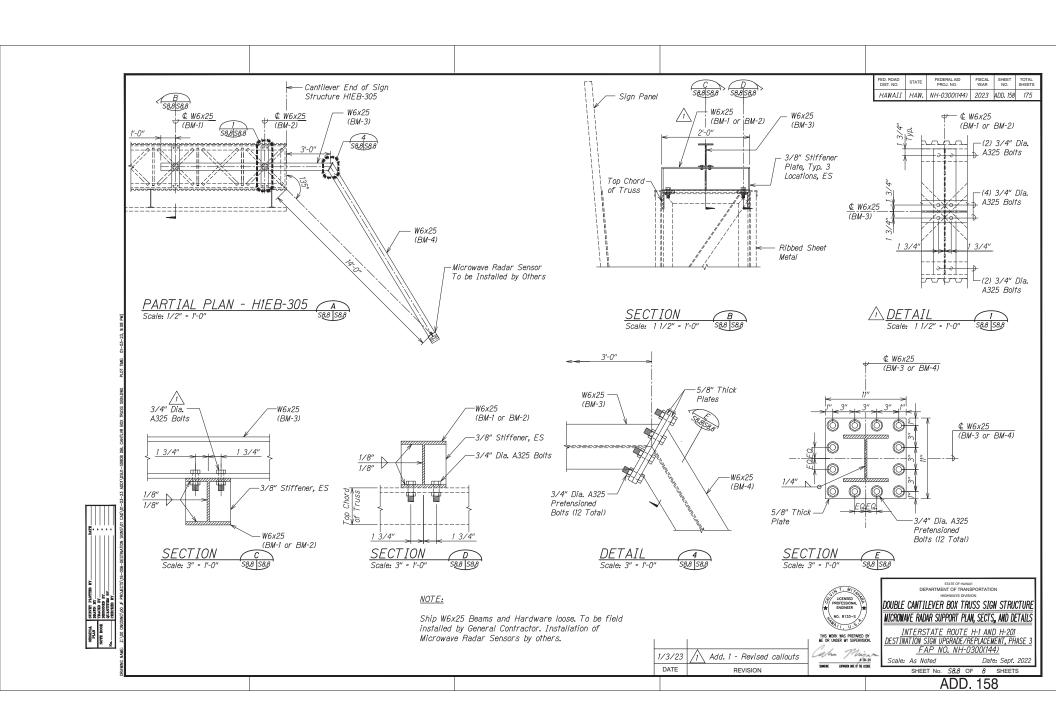


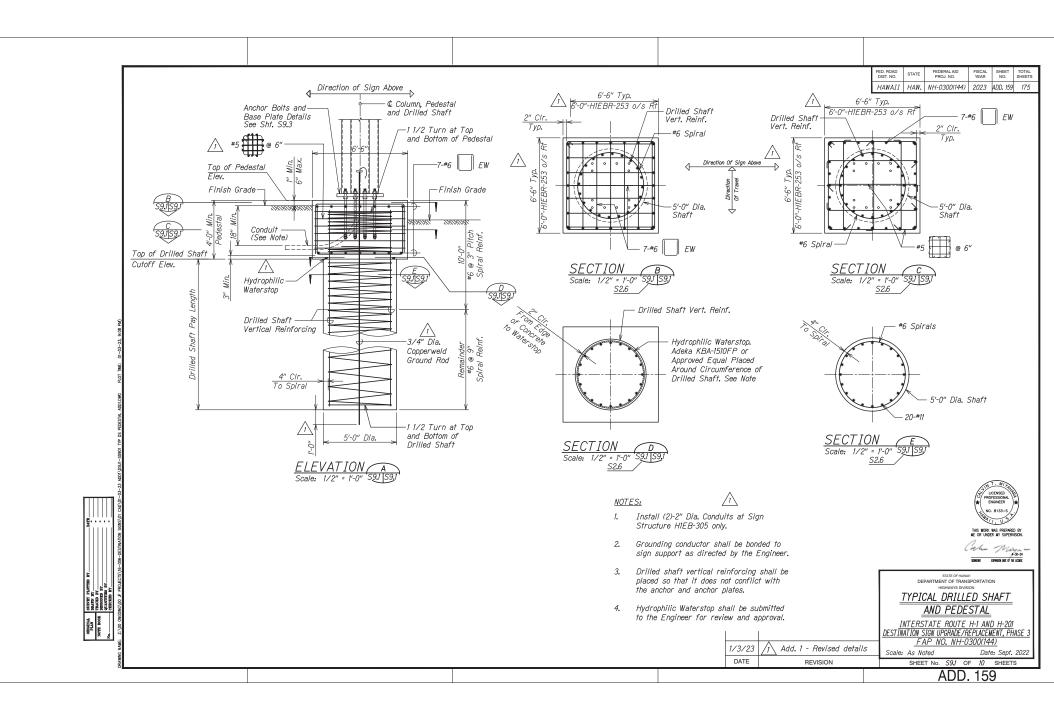


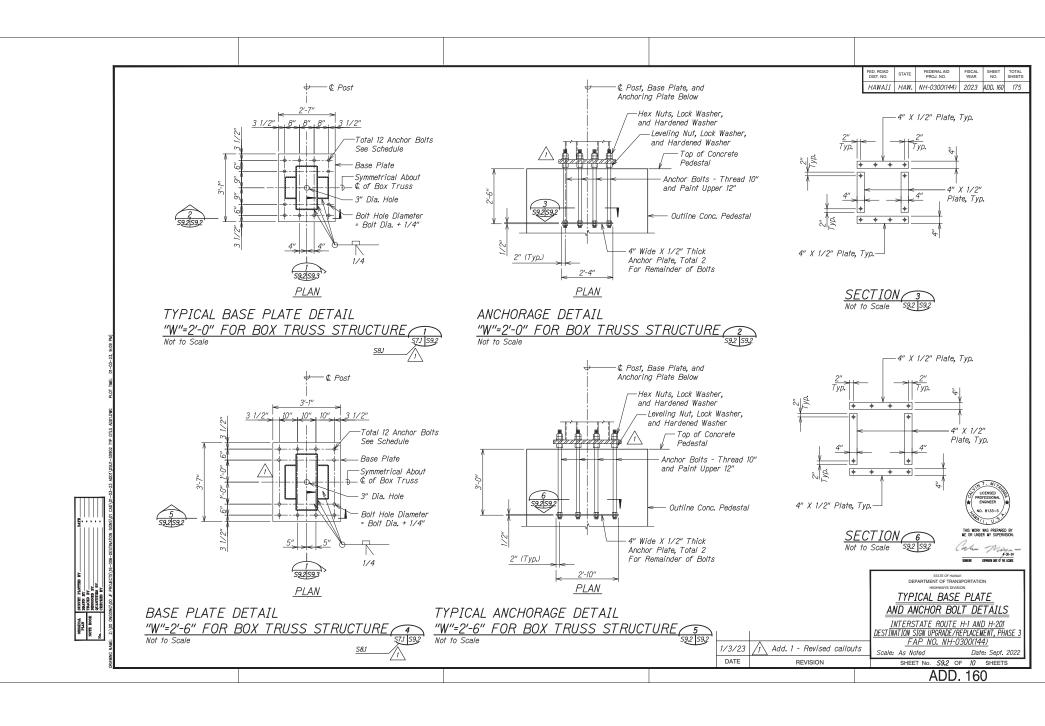


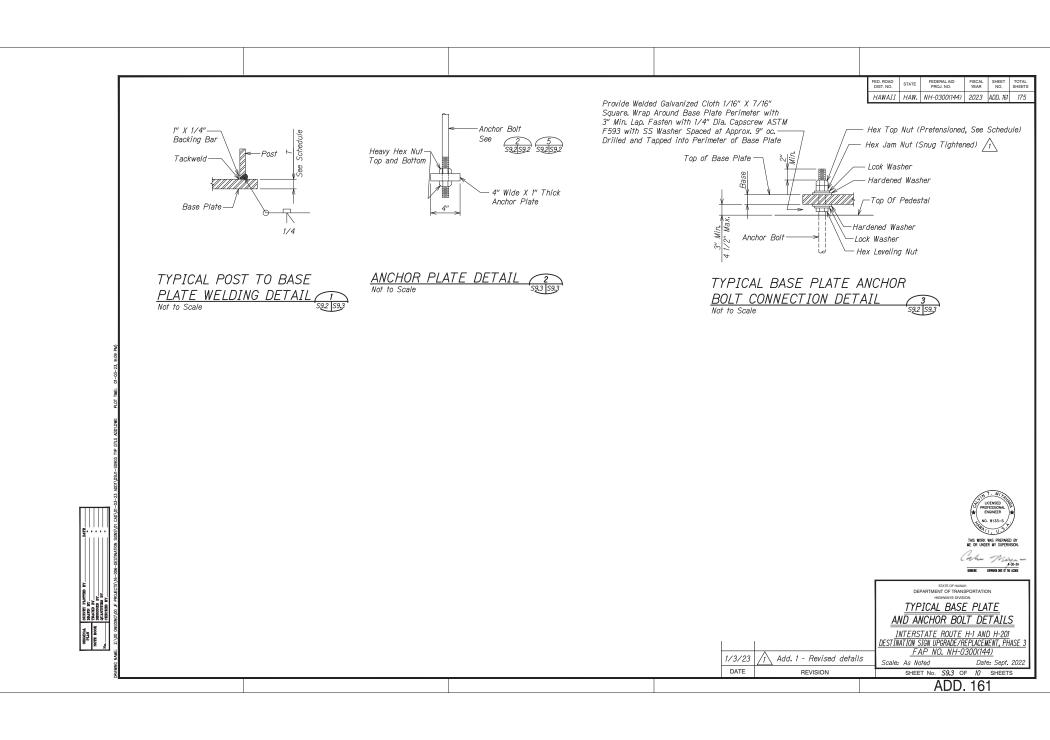


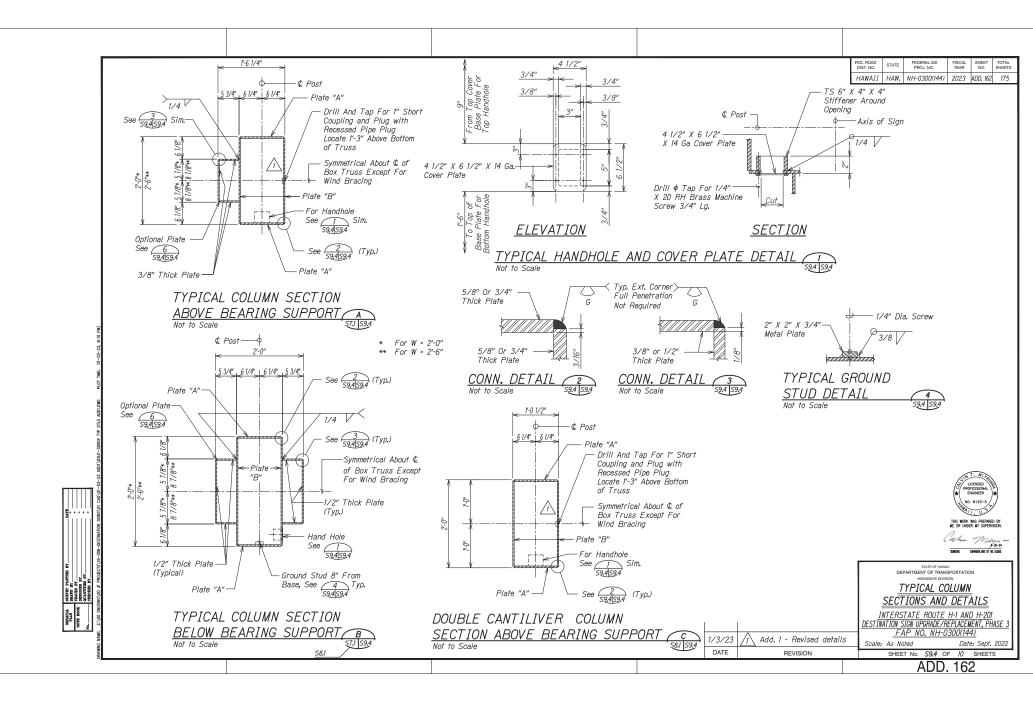


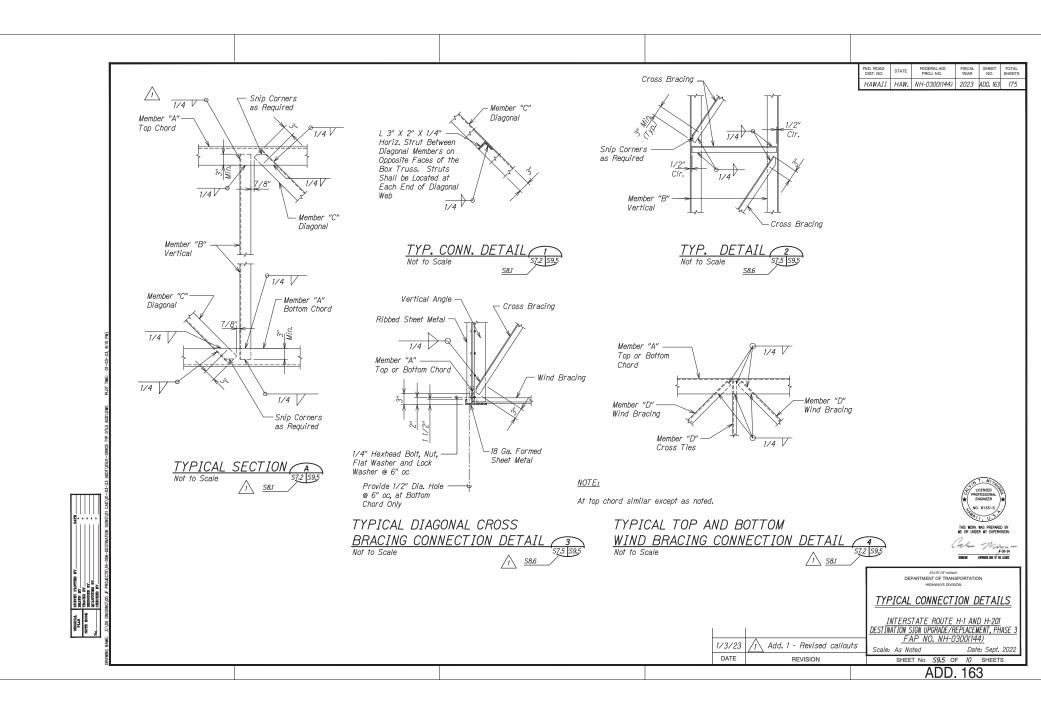


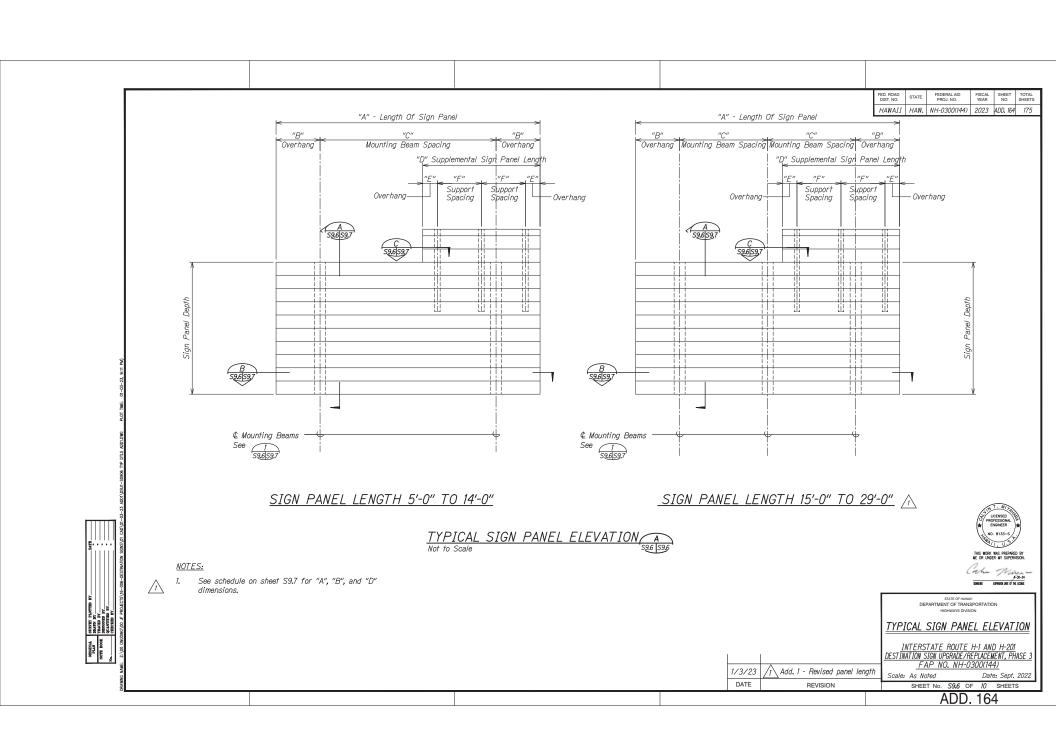


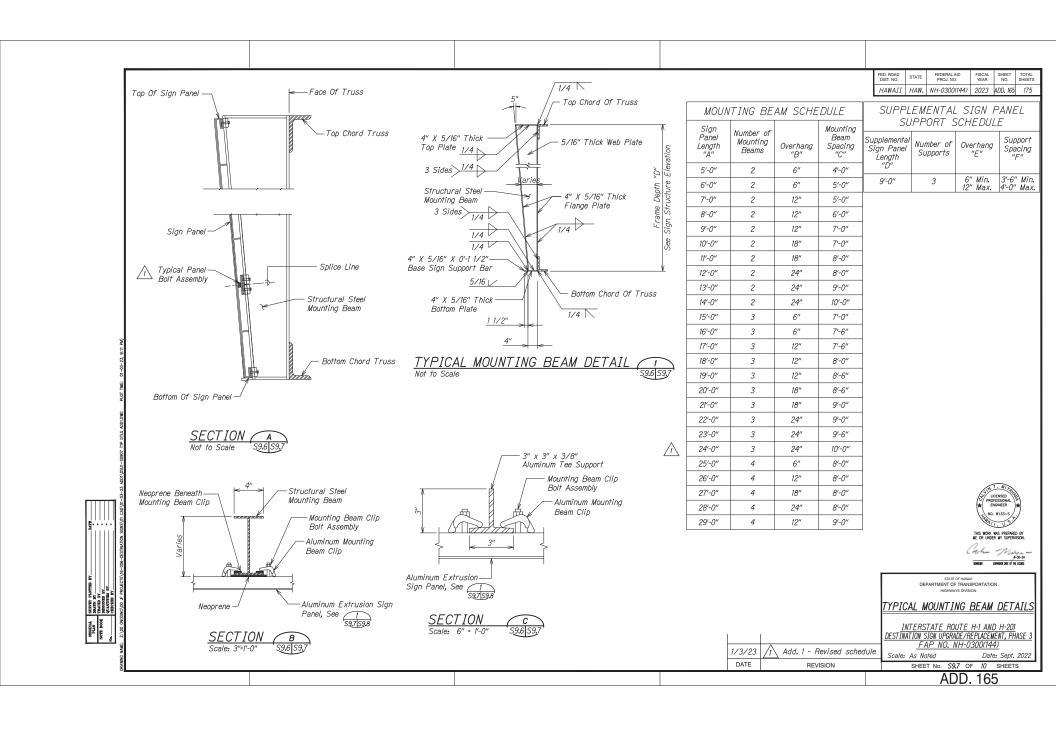


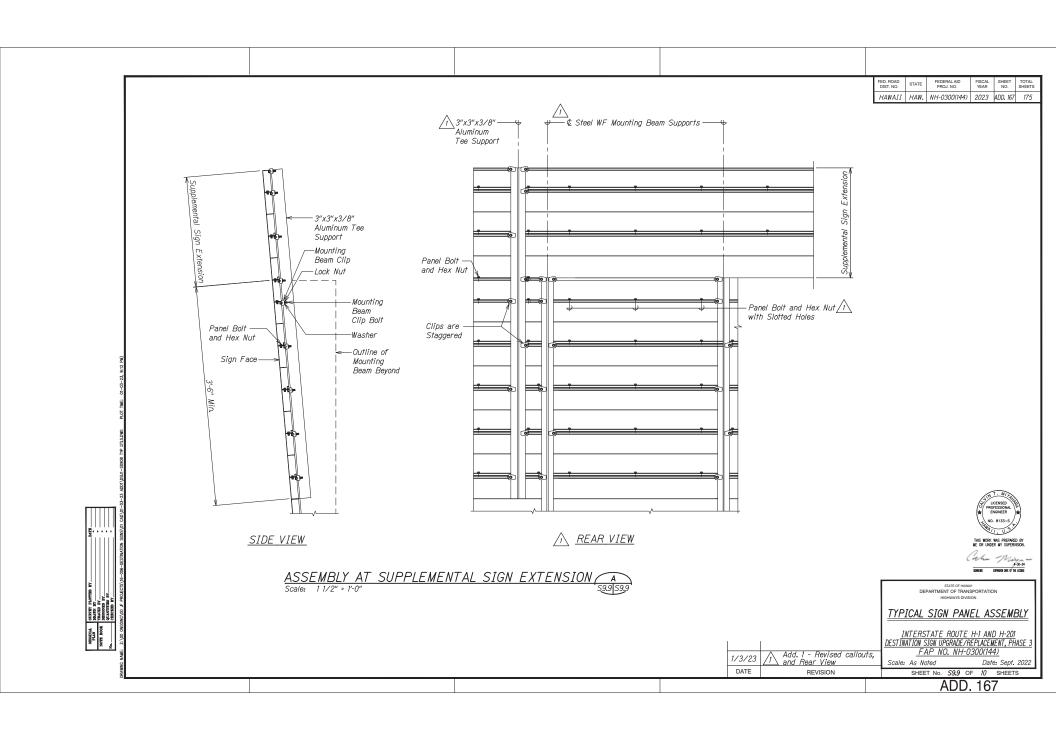


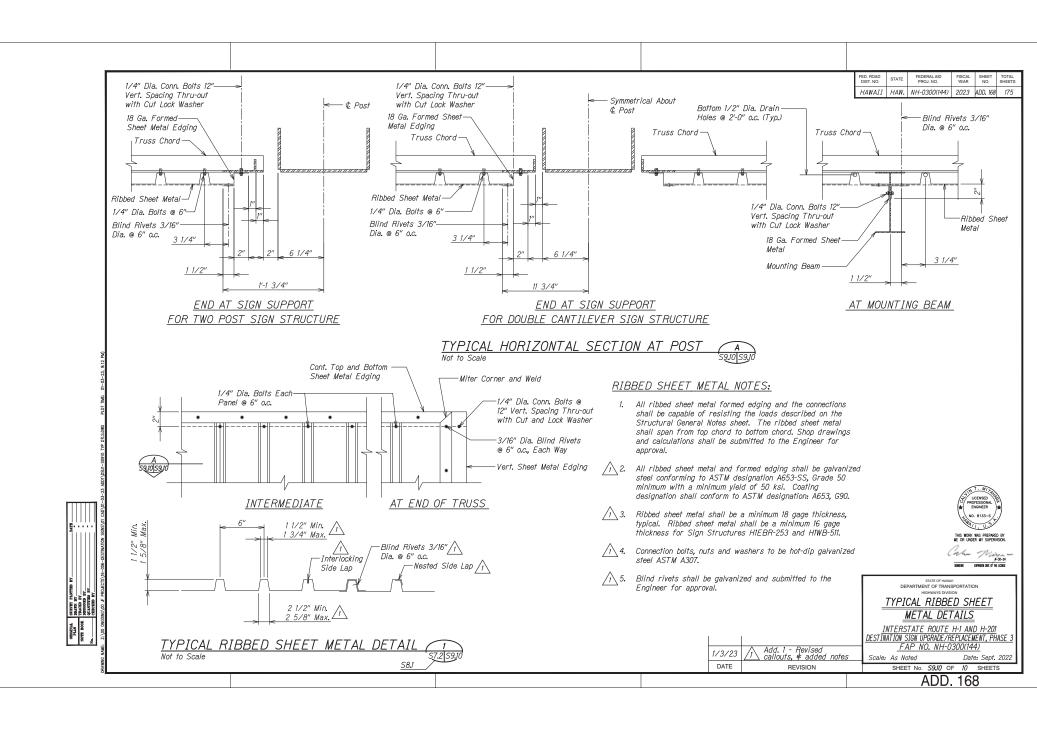












FED. ROAD DIST. NO.	STATE	FEDERAL AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS	
HAWAII	HAW.	NH-0300(144)	2023	ADD. 169	175	

SIGN SCHEDULE													
						FRAMING SIZES							
SIGN	SPAN LENGTH "L"	DEPTH "D"	TRUSS PANELS NO.	SPACING	WIND PANELS NO.	SPACING	WIDTH "W"	MEMBER "A" T&B CHORDS	MEMBER "B" VERTICAL	MEMBER "C" DIAGONAL	MEMBER "D" T∳B CHORD WIND BRACING	CAMBER	COMMENTS
H1EBR-253	90'-0"	14'-0"	8	Equal Spaces	40	Equal Spaces	2'-6"	L6 x 6 x 7/8	L3 1/2 x 3 x 1/4	L3 x 3 x 1/4	L3 x 3 x 3/8	1"	
78EBR-830	72'-0"	10'-0"	10	Equal Spaces	32	Equal Spaces	2'-6"	L6 x 4 x 3/4	L3 1/2 x 3 x 1/4	L3 x 3 x 1/4	L2 x 2 x 1/4	1/2"	
H1EB-305 (Mauka) H1EB-305 (Makai)	23'-4" 24'-8"	10'-6" 10'-6"	2 2	Equal Spaces	12 12	Equal Spaces	2'-0" 2'-0"	L5 x 3 1/2 x 3/4 L5 x 3 1/2 x 3/4	L3 x 3 x 1/4 L3 x 3 x 1/4	L3 x 3 x 1/4 L3 x 3 x 1/4	L2 x 2 x 1/4 L2 x 2 x 1/4	1 1/2" 1 1/2"	Double Cantilever
H1WB-505	91'-8 1/2"	10'-0"	10	Equal Spaces	<i>↑</i> 46	Equal Spaces	2'-0"	L6 x 6 x 7/8	L3 1/2 x 3 x 1/4	L3 x 3 x 1/4	L3 x 3 x 3/8	1"	On Structure
H1WB-511	82'-8"	/12'-6"	8	Equal Spaces	<i>↑</i> 36	Equal Spaces	2'-6"	L6 x 4 x 7/8	L3 1/2 x 3 x 1/4	L3 x 3 x 1/4	L2 x 2 x 3/8	3/4"	On Structure



STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION

SIGN SCHEDULE

INTERSTATE ROUTE H-I AND H-201 DESTINATION SIGN UPGRADE/REPLACEMENT, PHASE 3 FAP NO. NH-0300(144) As Noted Date: Sept. 2022
SHEET No. S10.1 OF 2 SHEETS

Scale: As Noted

1/3/23 / Add. 1 - Revised values

REVISION

DATE

ADD. 169